Parts Catalog MDKBH

GEMO GmbH

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MODEL IDENTIFICATION

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO. and SERIAL NO. from the Onan nameplate.

For handy reference, insert your nameplate information in the spaces below.

MODEL AND SPEC NO.

SERIAL NO.

DIGITAL CONTROL SOFTWARE VERSION AND DATE (IF APPLICABLE)

SAFETY PRECAUTIONS

The following symbols are used in Onan manuals to alert users to the potentially dangerous conditions relating to maintenance of equipment and replacement of parts. Please read and observe.

A DANGER

This symbol warns of immediate hazards which will result in severe personal injury or death.

△WARNING

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.

△CAUTION

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or product or property damage.

PRODUCT SAFETY PRECAUTIONS

△WARNING

Service and repair of Onan equipment must be performed by trained, experienced personnel only. Improper service or repair may result in property damage, severe personal injury or death. Do not use this catalog as a guide to servicing your equipment. Read and follow the IMPORTANT SAFETY INSTRUCTIONS in the Service Manual appropriate for the equipment you are working on.

△WARNING

Contact with USED ENGINE OILS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking or changing engine oils take all necessary precautions not to ingest, breathe the fumes or contact the used oil.

△WARNING

Contact with ASBESTOS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When handling engine gaskets take all necessary precautions not to ingest, breathe or contact the dust from the gaskets! Use adequate ventilation and wear protective gloves, masks and clothing!

△WARNING

Contact with BENZINE and LEAD, found in gasoline, fuel additives and solvents has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking, draining or adding gasoline and fuel additives or using solvents take all necessary precautions not to ingest, breathe the fumes or contact the liquids. Use adequate ventilation and wear protective gloves, masks and protective clothing!

△WARNING

Servicing and replacement of MARINE CRITICAL PARTS must be carried out by persons trained and experienced with marine gasoline engine–generator safety requirements!

PSP-1

Introduction

This parts catalog applies to the standard generator set listed below. Parts are arranged in groups of related items and each illustrated part is defined by a reference number corresponding to the same reference number in the parts list. Parts illustrations are typical. Using the model and specification number from your generator set nameplate, select parts that apply to your set. Unless otherwise mentioned in the description or page heading, parts are interchangeable between models. Throughout this catalog right and left sides are determined by facing the engine end (front) of the set.

HERTZ
50
60

^{* –} The diagonal line (/) or dash (–) in the model and specification number separates generator set characteristics from the specification number and letter. The specification number denotes customer requested options or deviations from a standard model. The specification letter advances (A to B, B to C, etc.) with major manufacturing changes.

WIRING DIAGRAM

630-2694

Adapter, Engine, 17 Components, Coolant Water Pump, 35 Adapter, Intake Resonator, 32 Components, Injection Pump, 15 Adapter, Oil Drain, 46 Components, Nozzle Holder, 23 Adapter, Pressure Sender Pipe, 6 Components, Remote Fuel/Water Separator, 31 Apparatus, Idle, 13 Components, Starter, 19 Arm, Rocker, 21 Connector, Fuel Hose, 29 Assy, Rotor, 61 Connector, Raw Water Hose, 37 Assy, Stator Wound, 61 Control, 63 Coupling, Flywheel, 17 Ball, Crankshaft, 7 Coupling, Fuel Elbow Anchor, 29 Ball, Governor Gear, 10 Coupling, Raw Water Hose Union, 37 Ball, Starter Steel, 19 Cover, Breather, 24 Ball, Valve Seat, 25 Cover, Control Box, 55 Bar, Bus, 22 Cover, Control Panel Access, 55 Bearing, Coolant Water Pump, 35 Cover, Cylinder Block Hole, 6 Bearing, Crankshaft, 7 Cover, Cylinder Head, 24 Bearing, Fuel Camshaft Ball, 10 Cover, Cylinder Head, 24 Bearing, Governor Carrier Ball, 27 Cover, Enclosure, 55, 57 Bearing, Starter Ball, 19 Cover, Fuel Camshaft, 10 Belt, Drive, 17 Cover. Governor. 27 Belt, Raw Water Pump, 37 Cover, Heat Exchanger End, 41 Block, Brush, 61 Cover, Main Bearing Case, 9 Block, Cylinder, 6 Cover, Side Panel Access, 59 Block, Terminal, 47 Cover, Thermostat, 33 Box, Control, 57 Cover, Top Enclosure, 55 Bracket, Engine Generator, 49 Crankshaft, 7 Bracket, Engine Mount, 49 Bracket, Lifting, 17 Drain, Remote Water Separator, 31 Bracket, Raw Water Pump Mounting, 37 Duct, Air, 55 Bracket, Remote Fuel/Water Separator Mounting, 30 Duct, Exhaust, 59 Bracket, Rocker Arm, 21 Duct, Intake, 17 Breaker, Circuit, 63 Elbow, 90 Degree Coolant Drain, 6 Breather, Baffle, 24 Elbow, Exhaust, 53 Bush, Idle Gear, 8 Elbow, Fuel Hose Female, 29 Bush, Piston, 7 Elbow, Fuel Pump Pipe, 29 Bushing, Remote Fuel/Water Separator Pipe, 30 Elbow, Pressure Sender Pipe, 6 Camshaft, 8 Elbow, Raw Water Pump, 37 Camshaft, Fuel, 10 Elbow, Remote Fuel/Water Separator Street, 30 Cap, Coolant Recovery Tank, 39 Element, Remote Water Separator, 31 Cap, Cylinder Block, 6 Enclosure. 54 Cap, Cylinder Head, 20 Endbell, 61 Cap, Exhaust, 53 Engine, Replacement, 6 Cap, Idle Apparatus, 13 Exchanger, Heat, 41 Cap, Valve, 21 Fan, Generator, 61 Carrier, Governor, 27 Filter, Fuel, 29 Case, Governor Ball, 10 Filter, Oil, 25, 46 Case, Main Bearing, 9 Flange, Coolant Water Pump, 35 Circlip, Fuel Camshaft, 10 Flange, Injection Pump Sleeve, 15 Circlip, Piston Pin, 7 Flange, Water, 33 Clamp, Hose, 32 Flywheel, 17 Clamp, Loop, 61 Clip, Hose, 24 Gasket. 14 Clutch, Starter, 19 Gasket, Air Bleeder Screw, 22 Collar, Crankshaft, 7 Gasket, Coolant Water Pump, 35 Collar, Idle Gear, 8 Gasket, Cylinder Block Hole Cover, 6 Collar, Speed Control, 11 Gasket, Cylinder Head, 20

Collet, Valve Spring, 21

Gasket, Delivery Valve, 15 Indicator, Oil, 45 Gasket, Exhaust, 53 Insulation, Air Duct, 55 Gasket, Gearcase, 25 Insulation, Cover, 55 Gasket, Heat Exchanger, 41 Insulation, Housing, 55, 57, 59 Gasket, Heat Exchanger End Cover, 41 Insulation, Side Panel, 55 Gasket, Idle Apparatus, 13 Insulation, Top Cover, 55 Gasket, Injection Pump, 15 Isolator, Vibration, 49 Gasket, Injector Nozzle, 22 Joint, Injection Pump Eye, 14 Gasket, Inlet Manifold, 51 Joint, Oil Filter Pipe, 25 Gasket, Main Bearing Case, 9 Gasket, Oil Pan, 46 Key, Camshaft Feather, 8 Gasket, Oil Pump, 6 Key, Crankshaft Feather, 7 Gasket, Rocker Cover, 24 Key, Fuel Camshaft Feather, 10 Gasket, Speed Control Plate, 11 Key, Oil Pump Feather, 6 Gasket, Thermostat, 33 Kit Break Siphon, 42 Gasket, Water Flange, 33 Kit, Coolant Recovery, 39 Gear, Cam, 8 Kit, Cruise, 70 Gear, Crankshaft, 7 Kit, Exhaust, 53 Gear, Idle, 8 Kit, Fuel Adapter, 29 Gear, Injection Pump, 10 Kit, Fuel Filter, 70 Gear, Oil Pump Drive, 6 Kit, Gasket, 70 Gearcase. 25 Kit, Heat Exchanger Cap, 41 Generator, 61 Kit, Isolated Ground, 48 Governor, 27 Kit, Muffler, 43, 44 Grommet, 61 Kit, Muffler/Water Separator, 43 Grommet. Air Duct. 55 Kit, Nozzle Holder, 22 Grommet, Control Box, 57 Kit, Raw Water Pump Service, 37 Grommet, Control Panel, 63 Kit, Remote Control Panel (W/Switch), 68, 69 Grommet, Enclosure, 59 Kit, Remote Fuel/Water Separator, 30 Guide, Valve, 20 Kit, Remote Fuel/Water Separator O'Ring, 31 Kit, Remote Switch Harness, 70 Hanger, Coolant Recovery Tank, 39 Kit, Remote Water Separator Metal Bowl Replacement, 31 Harness, Battery, 47 Kit, Resonator, 44 Harness, Control, 65 Kit, Siphon Break, 42 Harness, Customer Interface Pigtail, 67 Kit, Water Separator, 43 Harness, Extension, 67 Harness, Genset, 63 Label, Remote Panel (W/Switch) (Start/Preheat), 68, 69 Harness, Junction, 67 Labels. 70 Harness, Remote Panel (W/Switch), 68, 69 Latch, Cover, 55 Head, Cylinder, 20 Latch, Enclosure, 59 Head, Water Separator Replacement, 31 Lever, Engine Stop, 11, 13 Heatsink, 63 Lever, Fork, 12 Holder, Delivery Valve, 15 Lever, Governor, 11 Holder, Nozzle, 22 Lever, Speed Control, 11 Holder, Starter Brush, 19 Line, Fuel, 22 Hook, Engine, 20 Hose, Coolant, 41 Manifold, Exhaust, 53 Hose, Coolant Recovery, 39 Manifold, Inlet, 51 Hose, Exhaust, 53 Mixer, Exhaust, 53 Hose, Fuel, 29 Muffler, 43, 44, 53 Hose, Intake, 32 Hose, Raw Water Pump Coolant, 37 Neck, Exhaust Manifold Filler, 53 Hourmeter, 63 Nozzle, 22 Hub, Flywheel Flex Coupling, 17 Nozzle, Injection, 23 Impeller, Coolant Water Pump, 35 O'Ring, 24 Impeller, Raw Water Pump, 37 O'Ring, Crankshaft, 7 Indicator Assy, Oil, 45

O'Ring, Cylinder Block, 6 Rack, Injection Pump Control, 15 O'Ring, Cylinder Head, 20 Regulator, Battery Charger, 63 O'Ring, Gearcase, 25 Relay, 63 O'Ring, Generator Pulley, 17 Relay (Isolated Ground), 48 O'Ring, Generator Rotor, 61 Resonator, 32, 44 O'Ring, Heat Exchanger Cover, 41 Retainer, Brush Seal, 55 O'Ring, Injection Pump, 15 Retainer, Starter, 19 O'Ring, Oil Pickup, 46 Retainer, Valve Spring, 21 O'Ring, Raw Water Pump, 37 Ring, Governor Rotor Retaining, 27 O'Ring, Speed Control, 11 Ring, Idle Gear Snap, 8 O'Ring, Starter, 19 Ring, Piston, 7 Rod, Connecting, 7 Pad, Heatsink, 63 Rod, Nozzle Holder Push, 23 Pan, Drip, 49 Rod. Push. 8 Pan, Oil, 46 Roller, Starter Clutch, 19 Panel, Control, 57 Rotor, Governor, 27 Panel, Exhaust, 59 Panel, Remote (W/Switch), 68, 69 Seal, Brush, 55 Panel, Service, 59 Seal, Coolant Water Pump Mechanical, 35 Panel, Side, 55 Seal, Cover, 55 Pin, Cylinder Block Pipe, 6 Seal, Enclosure, 49, 59 Pin, Cylinder Block Straight, 6 Seal, Fuel Pump, 29 Pin, Fork Lever Spring, 12 Seal, Gearcase Oil, 25 Pin, Injection Pump, 15 Seal, Main Bearing Case Oil, 9 Pin, Main Bearing Case, 9 Seal, Speed Control Oil, 11 Pin, Piston, 7 Seal, Valve Stem, 21 Seat, Injection Pump Spring, 15 Pin, Rocker Arm Spring, 21 Pin, Speed Control Spring, 11 Seat, Valve, 25 Sender, Oil Pressure, 6 Pin, Start Spring, 25 Pinion, Starter, 19 Sender, Water Temperature, 20 Pipe, Coolant Water Return, 35 Separator, Remote Fuel/Water, 30 Pipe, Overflow, 22 Separator, Water, 43 Pipe, Water Return, 24, 33 Shaft, Fork Lever, 12 Piston, 7 Shaft, Governor Lever, 11 Shaft, Idle Gear, 8 Plate, Control Box, 63 Plate, Injection Pump, 15 Shaft, Rocker Arm, 21 Plate, Speed Control, 11 Shim, Injection Pump, 14, 15 Plug, Control Panel Hole, 63 Sleeve, Air Intake, 32 Plug, Cylinder Block, 6 Sleeve, Crankshaft, 7 Plug, Cylinder Head, 20 Sleeve, Governor, 10 Plug, Fuel Filter, 29 Sleeve, Injection Pump Control, 15 Slinger, Oil, 7 Plug, Gearcase, 25 Plug, Glow, 22 Socket, Relay, 63 Plug, Oil Filler, 24 Spacer, Nozzle Holder, 23 Plug, Oil Gauge, 46 Spacer, Raw Water Pump, 37 Plug, Oil Pan, 46 Spring, Delivery Valve, 15 Plug, Water Flange, 33 Spring, Governor, 12, 27 Plunger, Injection Pump, 15 Spring, Injection Pump Plunger, 15 Pulley, Drive, 17 Spring, Nozzle Holder, 23 Pulley, Fan, 38 Spring, Rocker Arm, 21 Pulley, Generator, 17 Spring, Starter, 19 Pump, Coolant Water, 35 Spring, Valve, 21 Pump, Fuel, 29 Spring, Valve Seat, 25 Pump, Injection, 14 Standoff, Insulator, 57 Pump, Oil, 6 Starter, 18 Pump, Raw Water, 37 Stator, Governor, 27 Pump, Water Separator, 31 Stopper, Camshaft, 8

Stopper, Fuel Camshaft, 10 Strainer, Slotted, 44 Strainer, Water Pickup, 43 Strap, Bond, 47 Strap, Control Box Ground, 57 Switch, Exhaust Temperature, 53

Switch, Rocker, 63, 68, 69 Switch, Starter Magnetic, 19 Switch, Water Pressure, 41

Tank, Coolant Recovery, 39 Tape, Weather Stripping, 32 Tappet, 8, 15 Tee, Fuel Hose Street, 29

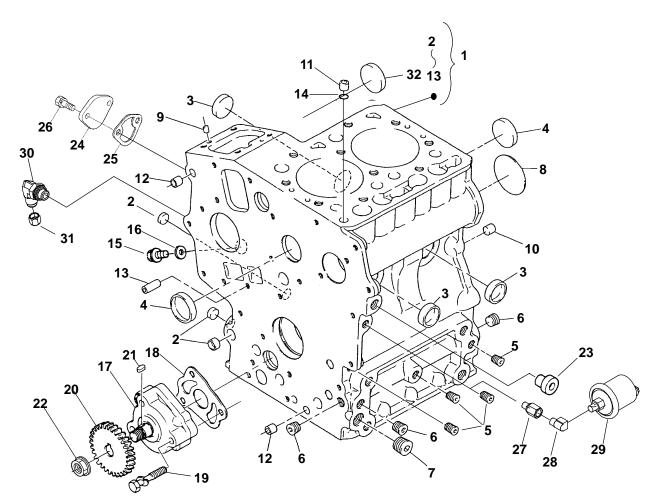
Tensioner, Belt, 17 Thermostat, Water, 33 Tube, Breather, 24, 51 Tube, Exhaust, 53 Tube, Oil, 45 Tube, Oil Fill, 45

Union, Vacuum Relief Hose, 42

Valve, 21, 24 Valve, Delivery, 15 Valve, Oil Drain Ball, 46

Wire, Injection Pump Retainer, 15

Cylinder Block



REF		QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
	100-3941	1	Engine, Replacement	25	185–6580	1	Gasket, Hole Cover
1	110-3970	1	Block Assy, Cylinder (Includes	26	185-2388	2	Bolt
			Parts Marked *)	27	502-0917	1	+Adapter, Pipe
2	185-5482	3	*Cap, Sealing	28	502-0020-01	1	+Elbow, Pipe
3	185-5483	3	*Cap, Sealing	29			♦ Sender, Oil Pressure MC
4	185-5484	2	*Cap, Sealing		193-0244	1	Standard Ground
5	185-2188	4	*Plug		193-0430-01	1	 Isolated Ground
6	185-2233	3	*Plug	30	502-1359	1	Elbow, 90° Coolant Drain
7	185-2234	1	*Plug	31	502-1360	1	Nut, Cap
8	185-5485	1	*Plug, Expansion	32	185-5489	1	Cover, Fuel Camshaft
9	185-5486	2	*Pin, Straight				
10	185-5487	2	*Pin, Straight	A 100	45,000		

*Pin, Pipe

*Pin, Pipe

Pump, Oil

Key, Feather

Nut, Flange

O'Ring

Plug

Bolt

Plug

Cover

*Pin, Pipe (Obsolete)

Washer, Sealing

Gasket, Oil Pump

Gear, Oil Pump Drive

1

2

1

1

1

1

3

1

1

1

1

11

21

22

23

185-2094

12 185-2115

13 185-5488

14 185-2095

15 184-0023

16 509-0442

17 120-1363

18 185-5413

19 185-5491

20 185-5414

24 185-5798

185-5415

185-5416

185-6039

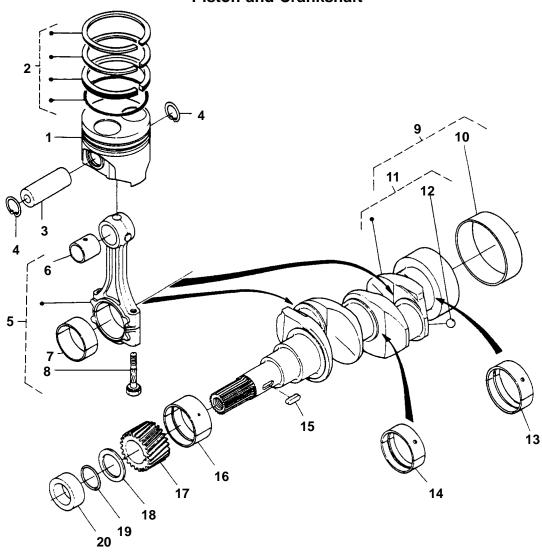
▲WARNING → MC - Are MARINE CRITICAL and must comply with boating safety ignition protection, backfire, fire resistance, exhaust system integrity, or other requirements established by regulatory agencies, such as US Coast Guard, ABYO, and ISO. When MARINE CRITICAL parts are replaced for any reason, use Onan parts that are identified with the part numbers in this book.

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^{* -} Parts Included in Cylinder Block Assy.

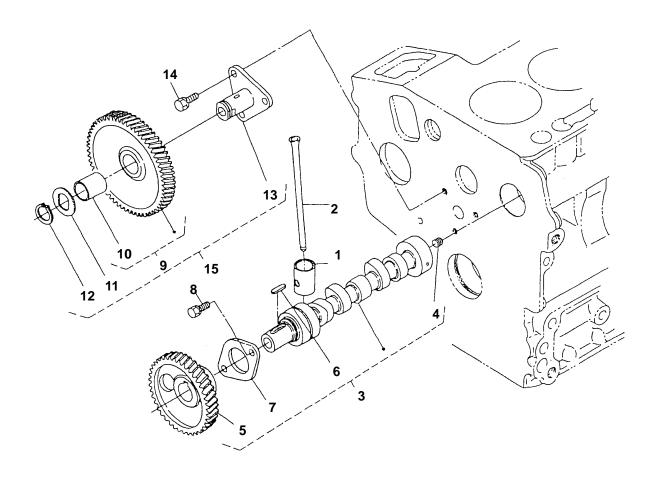
Parts Included in Isolated Ground Kit Listed on Relay Page.

Piston and Crankshaft



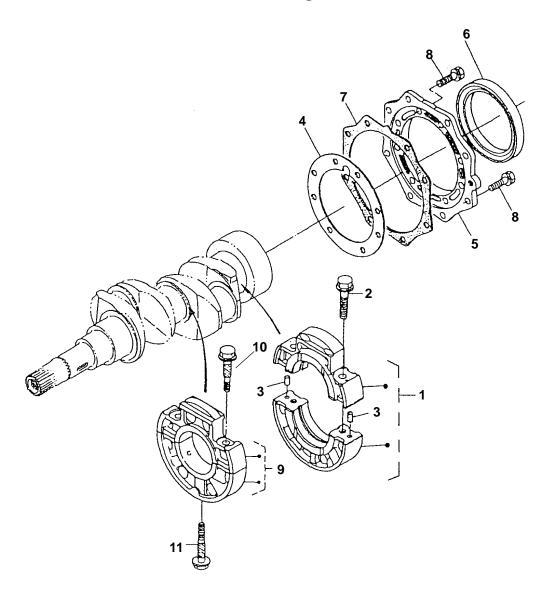
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Piston	11	184-0034	2	Crankshaft (Includes Ball)
	184-0032	2	Standard	12	185-5575	2	Ball
	184-0033	2	+0.50mm	13			Bearing
2			Ring Assy, Piston		185-5580	1	Standard
	184-0030	2	Standard		185-2026	1	-0.20mm
	184-0031	2	+.050mm		185-5357	1	-0.40mm
3	185-5568	2	Pin, Piston	14			Bearing
4	185-2016	4	Circlip, Piston Pin		185-5581	1	Standard
5	114-0420	2	Rod Assy, Connecting (Includes		185-5360	1	–0.20mm
			Bush, Bolt, and Bearing)		185-5361	1	–0.40mm
6	508-1255	2	Bush, Piston	15	185-2353	1	Key, Feather
7			Bearing	16			Bearing
	185-5571	2	Standard		185-5577	1	Standard
	185-5572	2	-0.20mm		185-5578	1	–0.20mm
	185-5573	2	–0.40mm		185-5579	1	–0.40mm
8	185-5570	4	Bolt, Connecting Rod	17	185-5576	1	Gear
9	184-0046	1	Crankshaft Assy (Includes	18	185-5583	1	Slinger, Oil
			Sleeve, Crankshaft and Ball)	19	184-0021	1	O'Ring
10	185–2033	1	Sleeve	20	185–7407	1	Collar, Crankshaft

Camshaft



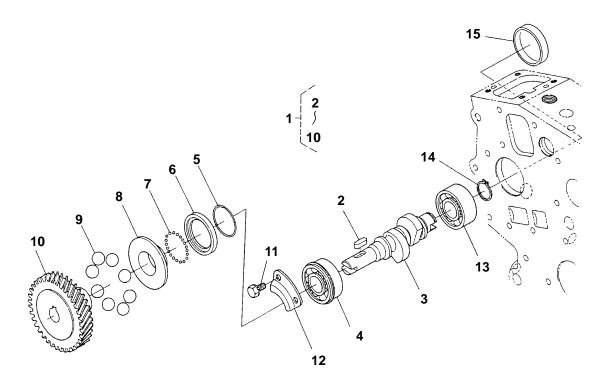
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	_					,	0 " 1" 0
1	185–5554	4	Tappet	11	185–5563	1	+Collar, Idle Gear
2	184–0028	4	Rod, Push	12	185–5564	1	+Ring, Snap
3	184-0029	1	Camshaft Assy (Includes Parts	13	185-5565	1	+Shaft, Idle Gear
			Marked *)	14	185-2387	3	Bolt
4	185-5558	1	*Screw, Set	15	184-0040	1	Gear, Idle (Includes Parts
5	185-7075	1	*Gear, Cam				Marked +)
6	185-5560	1	*Key, Feather				·
7	185-5561	1	*Stopper, Camshaft				
8	185-2386	2	Bolt		Parts Include		•
9	185-5562	1	+Gear, Idle (Includes Bush)	+ -	Parts Include	d in Idle (Gear Assy.
10	185–7385	1	+Bush				

Main Bearing Case



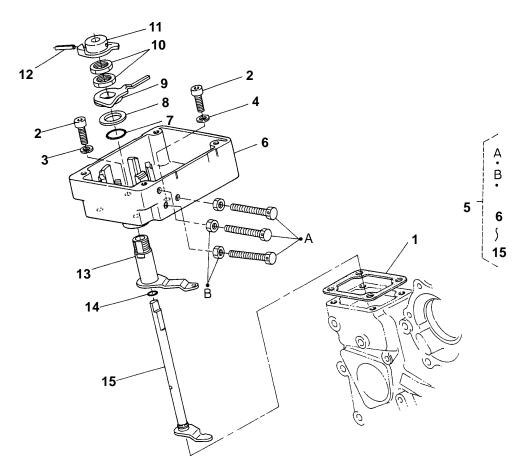
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	184–0027	1	Case, Main Bearing (Includes Pins)	6 7	185–5437 185–7383	1 1	Seal, Oil Gasket
2	185-6105	2	Bolt, Flange	8	185–2559	16	Bolt
3	184-0022	2	Pin, Straight	9	185-5517	1	Case, Main Bearing
4	101-0846	1	Gasket, Bearing Case	10	185-5515	2	Bolt, Bearing Case
5	185–5516	1	Cover, Bearing Case	11	185–5519	1	Bolt, Bearing Case

Fuel Camshaft



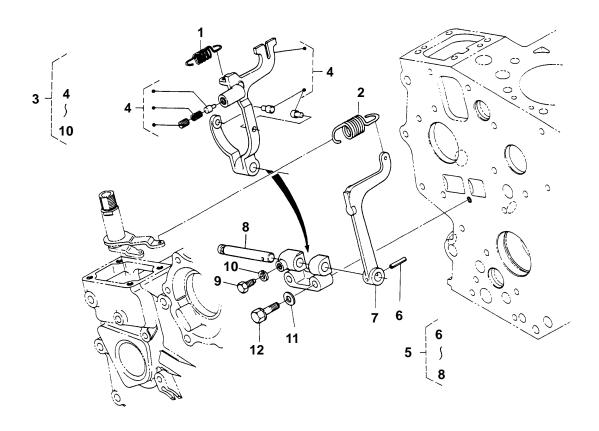
REF		QTY	PART	REF		QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	184-0049	1	Camshaft Assy, Fuel (Includes	10	185-5630	1	*Gear, Injection Pump
			Parts Marked *)	11	185-2386	2	Bolt
2	185-2353	1	*Key, Feather	12	185-5635	1	Stopper, Fuel Camshaft
3	185-5628	1	*Camshaft, Fuel	13	510-0299	1	Bearing, Ball
4	185-5629	1	*Bearing, Ball	14	185-5634	1	Circlip, External
5	185-2163	1	*Circlip, External	15	185-5489	1	Cover, Fuel Camshaft
6	185-5632	1	*Case, Governor Ball				
7	185-2357	32	*Ball				
8	185-5631	1	*Sleeve, Governor	* -	Parts Include	d in Fuel	Camshaft Assy.
9	185–5633	8	*Ball				

Speed Control Plate



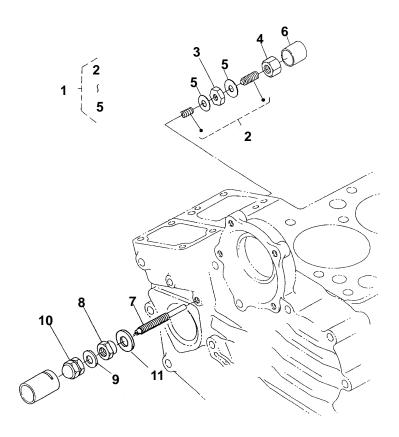
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	185-7080	1	Gasket	9	184-0056	1	*Lever, Speed Control
2	184-0013	4	Screw, Hex Head Cap W/Lock	10	185-5693	2	*Nut, Jam Hex
			Washer (M6 x 18mm)	11	184-0059	1	*Lever, Engine Stop
3	185-2380	2	Washer, Spring	12	185-5696	1	*Pin, Spring
4	185-2284	2	Seal, Oil	13	184-0053	1	*Lever, Governor
5	184-7267	1	Plate Assy, Speed Control	14	184-0017	1	*O'Ring
			(Includes Parts Marked *)	15	184-0060	1	*Shaft, Lever
6	185-0055	1	*Plate, Speed Control				
7	184-0019	1	*O'Ring				
8	184-0057	1	*Collar	* –	Parts Include	d in Spee	d Control Plate Assy.

Fork Lever



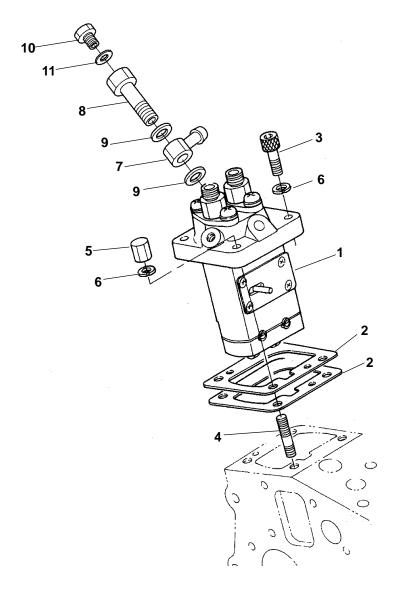
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	185–5698	1	Spring, Start	7	185–5702	1	*Lever, Outer Fork
2	184-0054	1	Spring, Governor	8	185-5703	1	*Shaft
3	150-2873	1	Lever, Fork (Includes	9	185-2173	1	*Bolt (Obsolete)
			Parts Marked *)	10	185-6999	1	*Washer, Spring Lock
4	184-0052	1	*Lever, Inner Fork	11	184-5966	2	Washer, Plain
5	185–5701	1	*Lever Assy, Outer Fork (Includes Pin, Fork Lever, and Shaft)	12	185–2393	2	Bolt
6	185-5696	1	*Pin, Spring	* -	Parts Include	d in Fork	Lever Assy.

Engine Stop Lever



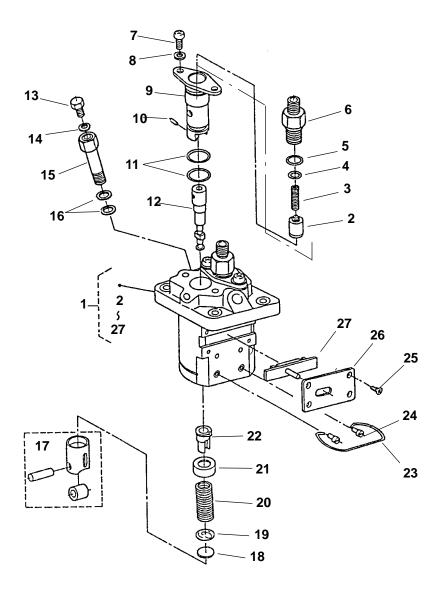
REF		QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	185-5679	1	Apparatus Assy, Idle (Includes	7	150-2872	1	Screw, Governor
			Bolt, Nuts and Gaskets)	8	185-5684	1	Nut
2	185-5680	1	Bolt Assy, Adjusting	9	185-2284	2	Gasket
3	185-2180	1	Nut (Obsolete)	10	185-6931	1	Nut
4	185-5681	1	Nut	11	150-2870	1	Gasket
5	185-2338	2	Gasket				
6	185–5682	1	Cap				

Injection Pump

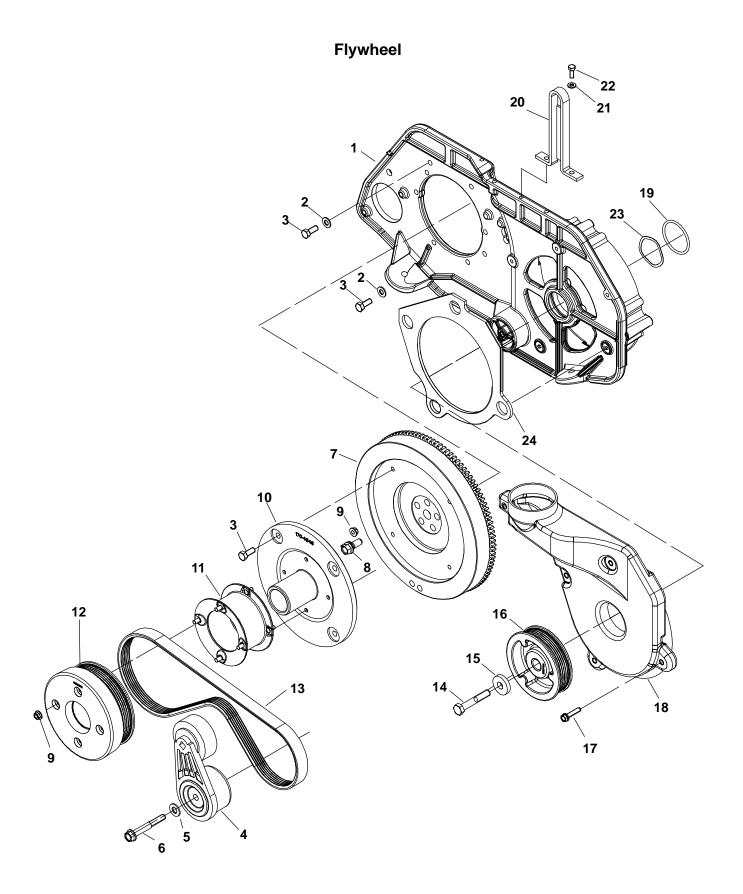


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	185-5422	1	Pump Assy, Injection	5	185-5625	1	Nut
2			Shim, Injection Pump	6	185-2380	4	Washer, Spring
	185-6735	1	0.20mm	7	185-5626	1	Joint, Eye
	185-6736	1	0.25mm	8	185-5660	1	Screw, Follow
	185-6737	1	0.30mm	9	185-5661	2	Gasket
3	185-5623	3	Bolt, Hex Socket Head	10	185-5662	1	Screw
4	185-5624	1	Stud	11	185–5663	1	Gasket

Injection Pump Components



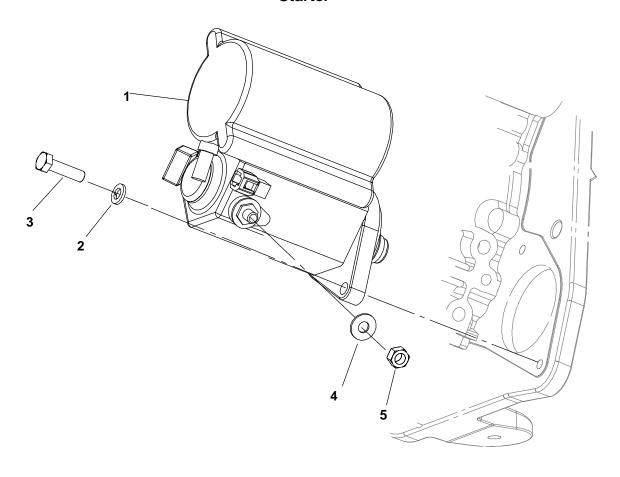
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	185-5422	1	Pump Assy, Injection	15	185-5660	2	Screw, Follow
2	185-5639	2	Valve, Delivery	16	185-5661	1	O'Ring
3	185-5640	2	Spring, Delivery Valve	17	185-5649	2	Tappet
4	185-5641	2	Gasket, Delivery Valve	18	185-5655	1	Shim
5	185-5643	2	O'Ring	19	185-5654	2	Seat, Lower Spring
6	185-5642	2	Holder, Delivery Valve	20	185-5652	2	Spring, Plunger
7	185-5647	4	Screw, Round Head Machine	21	185-5653	2	Seat, Upper Spring
8	185-5648	4	Washer	22	185-5659	2	Sleeve, Control
9	185-5644	2	Flange, Sleeve	23	185-5651	1	Wire, Retainer
10	185-5645	2	Pin, Joint	24	185-5650	2	Pin
11	185-5646	4	O'Ring	25	185-5658	4	Screw, Machine
12	185-5638	2	Plunger, Pump	26	185-5657	1	Plate
13	185-5662	1	Screw	27	185-5656	1	Rack, Control
14	185-5663	1	Gasket				



Flywheel

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	101-0826-02	1	Adapter, Engine	17	815-0941-04	4	Screw, Hex Thread Form
2	526-2100	8	Washer, Flat (M8)				(M6 x 1 x 30mm)
3	800-2057	12	Screw, Hex Head Cap	18	405-7388	1	Duct, Intake
			(M8 x 1.25 x 20mm)	19	509-0196	1	O'Ring
4	190-0757	1	Tensioner, Belt	20	403-4546-02	1	Bracket, Lifting
5	526-2120	1	Washer, Flat (M10)	21	526-2080	2	Washer, Flat (M6)
6	815-0657	1	Hex Thread Form	22	800-2033	2	Screw, Hex Head Cap
			(3/8–16 x .75")				(M6 x 1 x 16mm)
7	104–1967–02	1	Flywheel Assy (Includes Ring	23	851-0045	1	Washer, Wave
			Gear)	24	405–7389	1	Seal, Air Inlet
8	185–5587	5	Bolt, Flywheel				
9	870-2065-02	8	Nut, Hex (M6 x 1)	A 10/	ADMING	MC /	Are MADINE COITICAL and
10	232–4111	1	Hub, Flex Coupling				Are MARINE CRITICAL and
11	512-0217	1	Coupling				ting safety ignition protec-
12	512–0248	1	Pulley Assy, Drive (Includes Bearings)				stance, exhaust system in- ements established by regu-
13	511-0196	1	♦ Belt (6 Rib) MC	lato	ry agencies,	such a	as US Coast Guard, ABYO,
14	800–2093	1	Screw, Hex Head Cap (M10 x 1.5 x 60mm)				NE CRITICAL parts are re- use Onan parts that are iden-
15	526-0017	1	Washer, Flat	•	•	•	bers in this book.
16	512-0205-01	1	Pulley, Generator	tinic	a with the pe	art man	iscis in this sook.

Starter



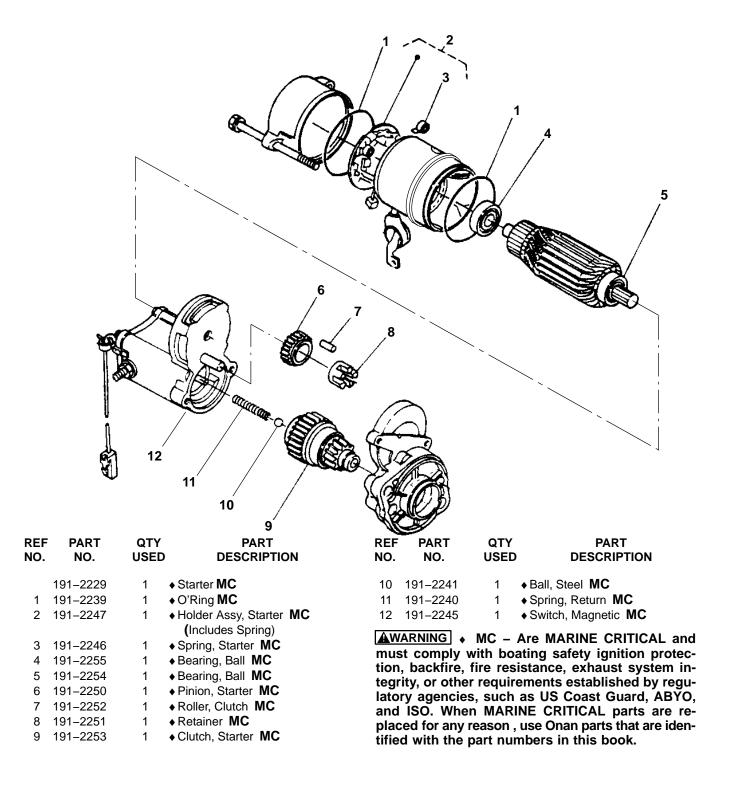
REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	191–2229	1	♦ Starter MC
2	850-2008	2	Washer, Lock (M8)
3	800–2515	2	Screw, Hex Head Cap (M8 x 1.25 x 30mm)
4	526-0054	2	Washer, Flat (5/16")
5	860-2008	2	Nut (M8 x 2.15mm)

▲WARNING ◆ MC – Are MARINE CRITICAL and must comply with boating safety ignition protection, backfire, fire resistance, exhaust system integrity, or other requirements established by regla-

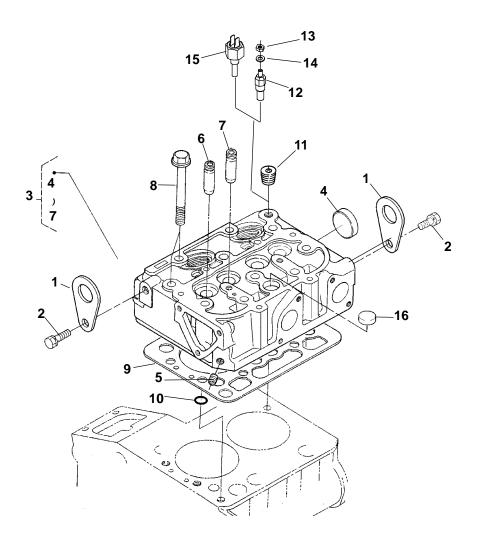
tory agencies, such as US Coast Guard, ABYO, and ISO. When MARINE CRITICAL parts are replaced for any reason, use Onan parts that are identified with the part numbers in this book.

18

Starter Components

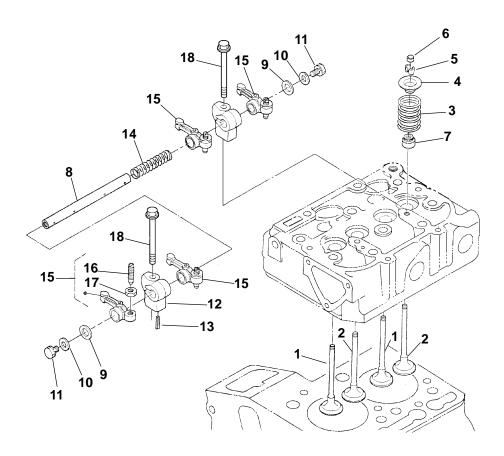


Cylinder Head



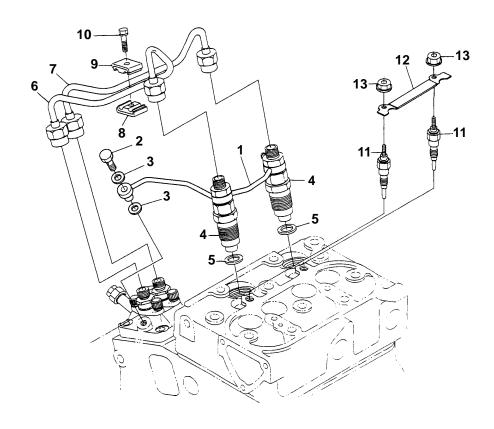
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	185-2414	2	Hook, Engine	15	193-0491	1	◆*Sender, Water Temperature
2	185-6762	2	Bolt				MC (Isolated Ground)
3	184–0024	1	Head, Cylinder (Includes Cap, Plug and Guides)	16	185–2413	1	Cap, Sealing
4	517-0387	1	Cap, Sealing				Are MARINE CRITICAL and
5	185-2188	1	Plug	mus	st comply	with bo	ating safety ignition protec-
6	185-5500	2	Guide, Inlet Valve	tion	, backfire,	fire res	istance, exhaust system in-
7	185-5501	2	Guide, Exhaust Valve	tegr	ity, or othe	er requir	ements established by regu-
8	185-5503	1	Bolt, Cylinder Head				as US Coast Guard, ABYO,
9	184-0025	1	Gasket, Cylinder Head				INE CRITICAL parts are re-
10	185-2095	1	O'Ring				use Onan parts that are iden-
11	185-5502	1	Plug	•	•		mbers in this book.
12	193-0388	1	◆ Sender, Water Temperature MC	tille	d with the	part mui	inders in this book.
			(Includes Nut and Washer)				
13	871-0010	1	Nut, Hex Brass (10-32)	*	Dant In alvala	عداددا	ad Craynad Kit Liated on Dalay
14	526-0049	1	Washer, Brass Flat (#10) (Standard Ground)	–	(Isolated G		ed Ground Kit Listed on Relay ige.

Rocker Arm



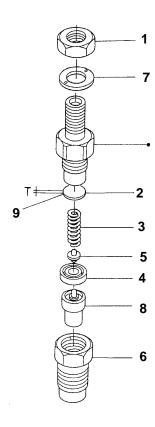
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	185-5537	2	Valve, Inlet	11	185-2386	2	Bolt
2	185-5538	2	Valve, Exhaust	12	185-5546	2	Bracket, Rocker Arm
3	185-5539	4	Spring, Valve	13	185-2351	1	Pin, Spring
4	185-5540	4	Retainer, Spring	14	185-5550	1	Spring, Rocker Arm
5	185-5541	4	Collet, Valve Spring	15	185-5551	4	Arm Assy, Rocker
6	185-5542	4	Cap, Valve	16	185-5552	4	Screw, Adjusting
7	185-5348	4	Seal, Valve Stem	17	185-5553	2	Nut
8	185-7394	1	Shaft, Rocker Arm	18	800-6372	2	Screw, Hex Flanged Head
9	185-7086	2	Washer				,
10	185-7395	2	Washer, Plain				

Nozzle Holder



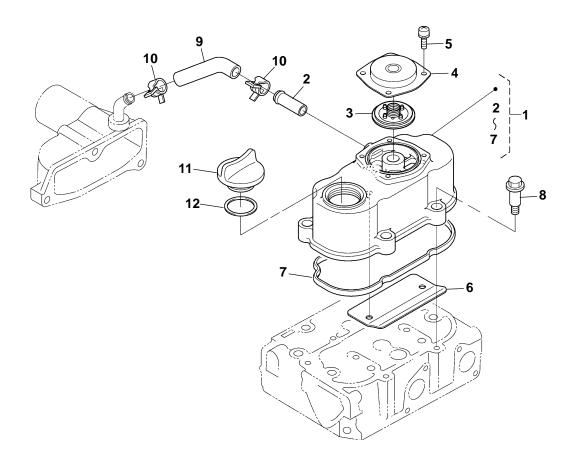
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	184–0035	1	Kit, Nozzle Holder (Includes Nozzle Holder and Gasket)	11 12	185–5421 337–3782	2 1	◆ Plug, Glow (HR5) MC Bar, Bus
1	184-0062	1	Pipe Assy, Overflow	13	185-5615	2	Nut, Flange
2	185-7082	1	Screw, Air Bleeder				
3	185-2284	2	Gasket		ARNING •	_	Are MARINE CRITICAL and
4	185-6738	2	Holder, Nozzle	mus	st comply v	with boa	ating safety ignition protec-
5	185-5337	2	Gasket	tion	, backfire,	fire resi	istance, exhaust system in-
6	501-0925	1	Line, Fuel	tegr	ity, or othe	r require	ements established by regu-
7	501-0926	1	Line, Fuel				as US Coast Guard, ABYO,
8	185-5612	1	Clamp, Bottom Pipe				NE CRITICAL parts are re-
9	185-2345	1	Clamp, Top Pipe				use Onan parts that are iden-
10	185–2385	1	Screw, Pan Head Machine				nbers in this book.

Nozzle Holder Components



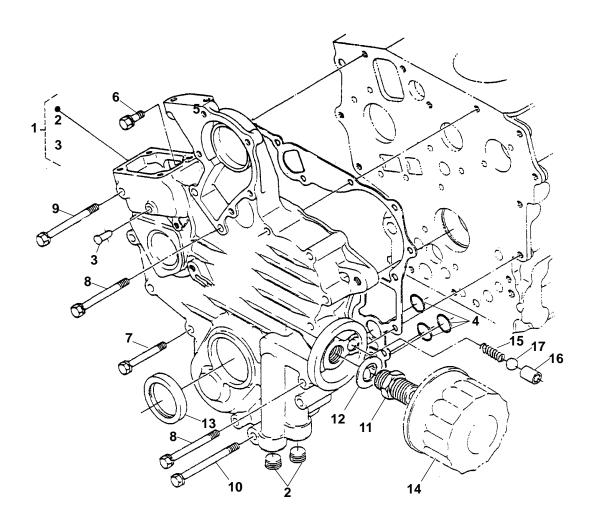
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	185–6738	1	Holder Assy, Nozzle		185–5381	2	1.325 mm
1	185–5616	2	Nut, Hex		185–5382	2	1.350 mm
2	185–5364	2	Washer, Adjusting		185–5383	2	1.375 mm
3	185–5617	2	Spring		185–5384	2	1.400 mm
4	185–5618	2	Spacer		185–5385	2	1.425 mm
5	185–5619	2	Rod, Push		185–5386	2	1.450 mm
6	185–6825	2	Nut, Nozzle		185–5387	2	1.475 mm
7	185–5621	2	Washer		185–5388	2	1.500 mm
8	185–5622	2	Nozzle		185–5389	2	1.525 mm
9	185-5363	2	Washer Assy, Adjusting		185-5390	2	1.550 mm
			(Includes all of the following:		185-5391	2	1.575 mm
	185-5364	2	0.900 mm		185-5392	2	1.600 mm
	185-5365	2	0.925 mm		185-5393	2	1.625 mm
	185-5366	2	0.950 mm		185-5394	2	1.650 mm
	185-5367	2	0.975 mm		185-5395	2	1.675 mm
	185-5368	2	1.000 mm		185-5396	2	1.700 mm
	185-5369	2	1.025 mm		185-5397	2	1.725 mm
	185-5370	2	1.050 mm		185-5398	2	1.750 mm
	185-5371	2	1.075 mm		185-5399	2	1.775 mm
	185-5372	2	1.100 mm		185-5400	2	1.800 mm
	185-5373	2	1.125 mm		185-5401	2	1.825 mm
	185-5374	2	1.150 mm		185-5402	2	1.850 mm
	185-5375	2	1.175 mm		185-5403	2	1.875 mm
	185-5376	2	1.200 mm		185-5404	2	1.900 mm
	185–5377	2	1.225 mm		185-5405	2	1.925 mm
	185–5378	2	1.250 mm		185-5406	2	1.950 mm
	185–5379	2	1.275 mm				
	185–5380	2	1.300 mm				

Cylinder Head Cover



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	134-5360	1	Cover, Cylinder Head	7	115-0516	1	Gasket, Rocker Cover
2	185-5719	1	Pipe, Water Return	8	800-6330	4	Screw, Hex Head
3	123-2301	1	Valve	9	123-2304	1	Tube, Breather
4	123-2302	1	Cover, Breather	10	185-5162	2	Clip, Hose
5	185-2384	4	Screw, with Washer	11	123-2299	1	Plug, Oil Filler
6	123-2303	1	Breather, Baffle	12	185-7426	1	O'Ring

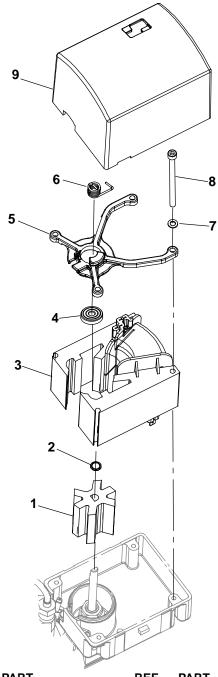
Gearcase



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	184-0043	1	Gearcase (Includes Plugs and	9	185-2397	1	Bolt
			Pin)	10	185-2398	1	Bolt
2	185-2234	2	Plug	11	185-2124	1	Joint, Pipe
3	185-5506	1	Pin, Start Spring	12	185-5508	1	Washer, Plain
4	184-0015	3	O'Ring	13	185-5410	1	Seal, Oil
5	185-7382	1	Gasket, Gearcase	14	185-7444	1	Filter, Oil
6	185-2389	1	Bolt	15	185–5509	1	Spring
7	185-7069	10	Bolt	16	185-5510	1	Seat, Valve
8	185–5507	1	Bolt	17	185–6711	1	Ball

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Governor



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.
1	150-2639	1	Rotor, Governor	8	815-0877
2	518-0672	1	Ring, Retainer	9	150-2641
3	150-2630	1 -	Stator MC		
4	510-0184	1	Bearing, Ball	Δ.ν.	ADNING
5	150–2643	1	Carrier (Includes Carrier and Ball Bearing)	mus	ARNING •
6	150-2724	1	Spring, Governor		, backfire,
7	740-1002	4	Washer, Flat (M5)	tegr	ity, or othe

▲WARNING → MC - Are MARINE CRITICAL and must comply with boating safety ignition protection, backfire, fire resistance, exhaust system integrity, or other requirements established by regulatory agencies, such as US Coast Guard, ABYO, and ISO. When MARINE CRITICAL parts are replaced for any reason, use Onan parts that are identified with the part numbers in this book.

PART

DESCRIPTION

Screw, Socket Head Cap

Cover, Governor

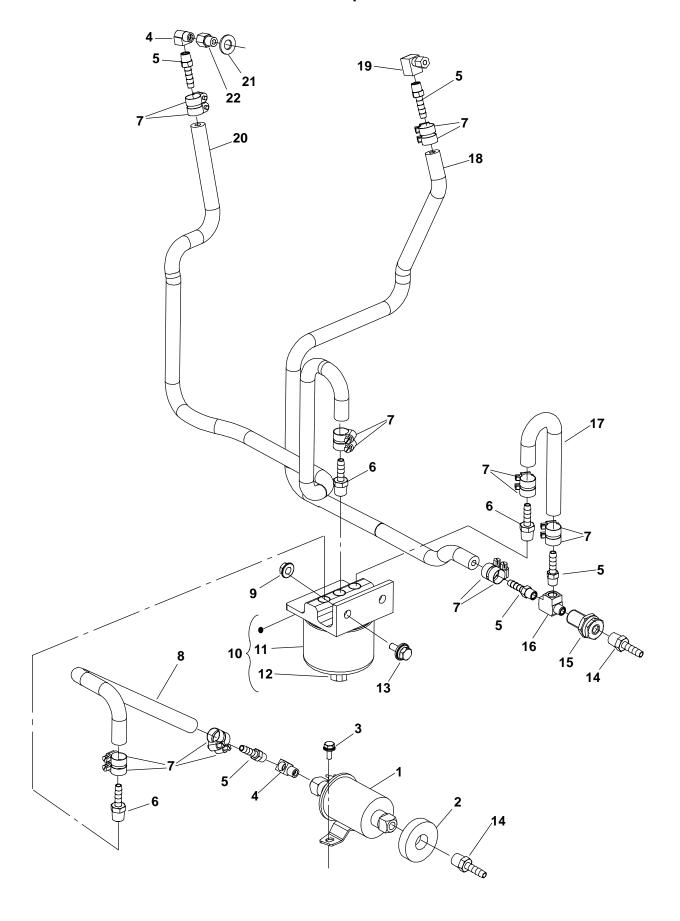
QTY

USED

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1

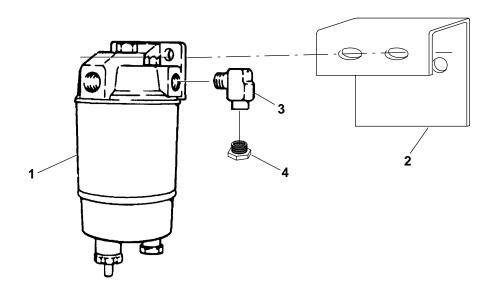
Fuel Pump



Fuel Pump

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	149–2651	1	Kit, Fuel Adapter (Includes	16	502-1368	1	Tee, Street (1/8 NPT)
			Connectors)	17	503-2200-01	1	♦ Hose, Fuel (191.4mm) MC
1	149-2646	1	♦ Pump, Fuel MC	18	503-2200-04	1	♦ Hose, Fuel (784mm)(784mm)
2	403-3860	1	Seal, Fuel Pump				MC
3	821-6002-02	2	Screw, Hex Head Sems	19	502-1224	1	Elbow, 90 Female
			(M6 x 1 x 12mm)	20	503-2200-03	1	♦ Hose, Fuel (849.9mm) MC
4	502-0020	2	Elbow, Pipe	21	526-0401	1	Washer, Flat
5	502-1367-01	5	Connector, Hose	22	502-1177	1	Connector, Female
6	502-1367-02	3	Connector, Hose				
7	503-2309	16	Clamp, Hose				
8	503-2200-02	1	♦ Hose, Fuel (336.8mm) MC	₽W	ARNING ♦ I	MC -	Are MARINE CRITICAL and
9	870-2055	2	Nut, Lock Flange (M8 x 1.25)	mus	st comply wi	th boa	ating safety ignition protec-
10	149–2634–01	1	Filter Assy, Fuel (Includes Plug and Base)				istance, exhaust system in- ements established by regu-
11	149-2106	1	Filter, Fuel (Includes Plug)				as US Coast Guard, ABYO,
12	502-0028	1	Plug, Hex Head Pipe (1/8 NPT)				NE CRITICAL parts are re-
13	821–6003–01	2	Screw, Hex Head Sems (M8 x 1.25 x 16mm)	plac	ed for any re	ason ,	use Onan parts that are iden- mbers in this book.
14	502-1367-03	2	Connector, Hose	une	u with the pa	art mur	inders in uns book.
15	502-1244	1	Coupling, Anchor				

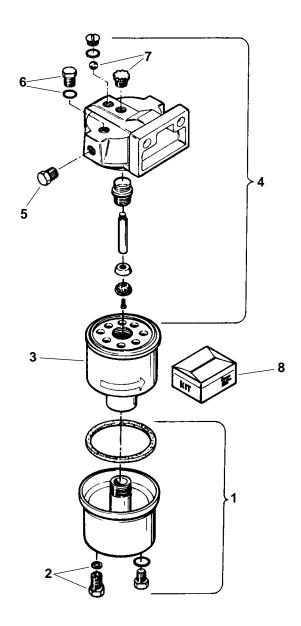
Remote Water Separator



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	149–2073	1	Kit, Remote Fuel/Water Separator	2	149–2041–03 502–0020–01	1 1	Bracket, Separator Mounting Elbow, Street 90° (1/4 NPT)
1	149–1908–05	1	Separator, Fuel/Water (See Separate Page for Components)	4	502-0029	1	Bushing, Pipe (1/4" to 1/8")

30

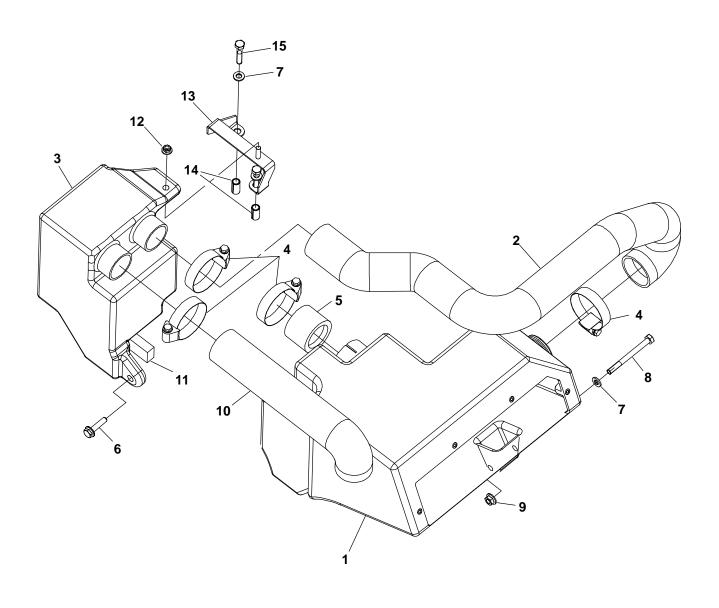
Remote Water Separator Components



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	149-1908-05	1	Separator, Water	5	502-0153	1	Plug, Hex (1/4")
1	149-2046	1	Kit, Metal Bowl Replacement	6	149-1952	1	Plug, Vent (Includes O-Ring)
			(Includes Plug, O–Rings and Drain Assy)	7	149–2047	1	Pump Assy (Includes Plunger, Retainer, Shaft,
2	149-1953	1	Drain Assy (Includes Knob				Check Ball, Knob and Screw)
			and Seal)	8	149-2045	1	Kit, O'Ring (Includes Seal and
3	149-1914-01	1	Element (Includes Seals)				Plunger)
4	149–1949	1	Head Assy, Replacement (Includes Vent Plug, O-Rings, Seal, Cap, Tube and Pump Assy)				

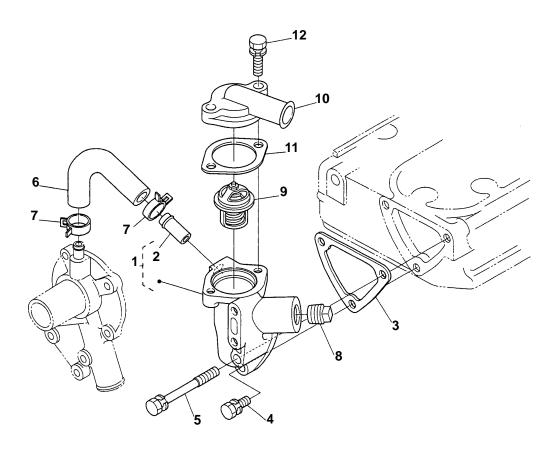
31

Resonator



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	134-5261	1	Resonator, Intake	9	870-2065-02	1	Nut, Hex Flanged (M6 x 1mm)
2	503-2206	1	Hose, Intake	10	503-2192-01	1	Hose, Intake
3	134-5275-01	1	Resonator, Intake	11	895-0399	1	Tape, Weather Stripping
4	503-0429	4	Clamp, Hose	12	870-2065-01	1	Nut, Hex Flanged (M5 x 0.8mm)
5	140-2898	1	Sleeve, Air Intake	13	140-3821-02	1	Adapter, Intake Resonator
6	821-2035	1	Screw, Lock Flange	14	508-1228	2	Bushing
			(M6 x 1 x 25mm)	15	800-2036	2	Screw, Hex Head Cap
7	526-2080	3	Washer, Flat (M6)				(M6 x 1.0 x 30mm)
8	800–2043	1	Screw, Hex Head Cap (M6 x 1 x 65mm)				

Water Flange

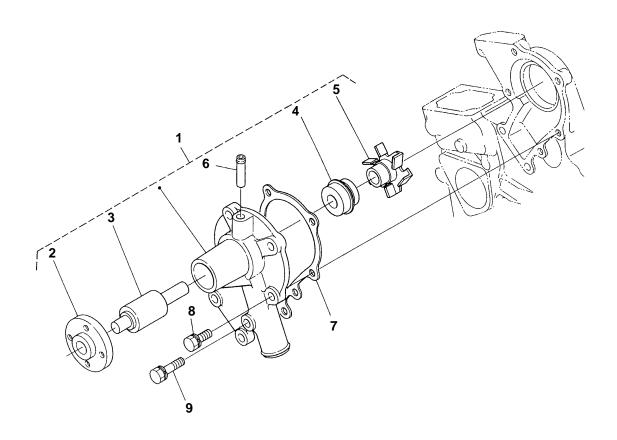


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	184-0063	1	Flange, Water (Includes Pipe)	7	185-6667	2	Band, Pipe
2	185-5719	1	Pipe, Water Return	8	185-5826	1	Plug
3	185-7393	1	Gasket, Water Flange	9	185-5458	1	Thermostat
4	185-2388	1	Bolt	10	185-7208	1	Cover, Thermostat
5	184-0038	1	Bolt	11	185-2238	1	Gasket, Thermostat
6	184-0064	1	Pipe, Water Return	12	185-6677	2	Bolt

33

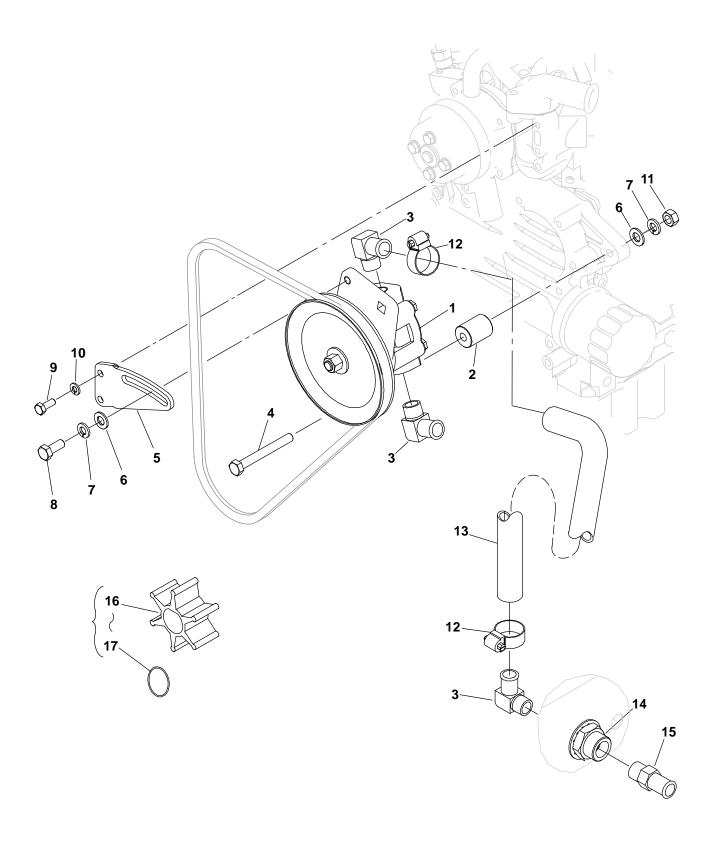
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Coolant Water Pump



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	185-5433	1	Pump Assy, Water (Includes	7	185-5434	1	Gasket, Water Pump
			Parts Marked *)	8	185-2559	2	Bolt
2	185-5712	1	*Flange	9	185-5717	2	Bolt
3	185-5713	1	*Bearing				
4	185-5714	1	*Seal Assy, Mechanical				
5	185-5715	1	*Impeller, Water Pump	* –	Parts Include	d in Water	Pump Assy.
6	185-5716	1	*Pine Water Return				

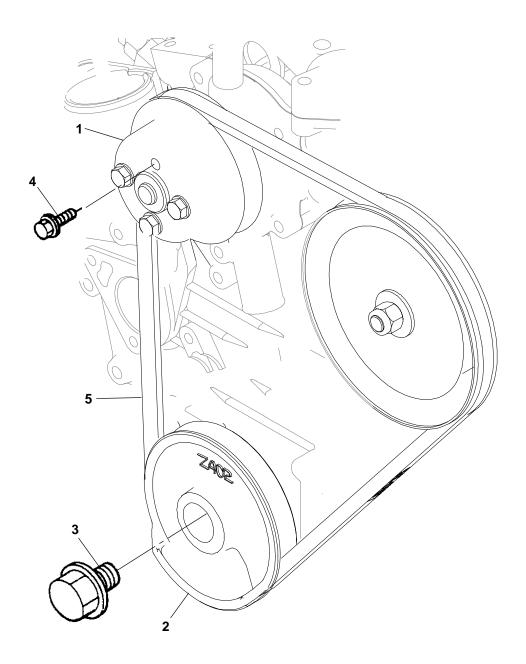
Raw Water Pump



Raw Water Pump

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	100 0115		10: W . B . O .				(1.10 00)
	132–0415	1	Kit, Water Pump Service				(M8 x 20mm)
			(Includes Impeller and O'Ring)	9	800-3017-03	2	Screw, Hex Head Cap
1	132-0430	1	Pump, Water				(M6 x 16mm)
2	132-0411-01	1	Spacer, Water Pump	10	850-0114-53	2	Washer, Lock (M6)
3	502-0942	3	Elbow, 90° Hose	11	860-2008	1	Nut, Hex (M8)
			(3/8 NPT x 5/8 Hose)	12	503-1135	2	Clamp, Hose
4	800-3017-29	1	Screw, Hex Head Cap	13	503-2193	1	Hose, Coolant
			(M8 x 70mm)	14	502-1209	1	Coupling, Union
5	130-5188-02	1	Bracket, Mounting	15	502-0943	1	Connector, Hose
6	526-0122	2	Washer, Flat (M8)	16	132-0407	1	Impeller, Pump
7	850-2008	2	Washer, Lock (M8)	17	132-0410	1	O'Ring
8	800-3017-19	1	Screw, Hex Head Cap				-

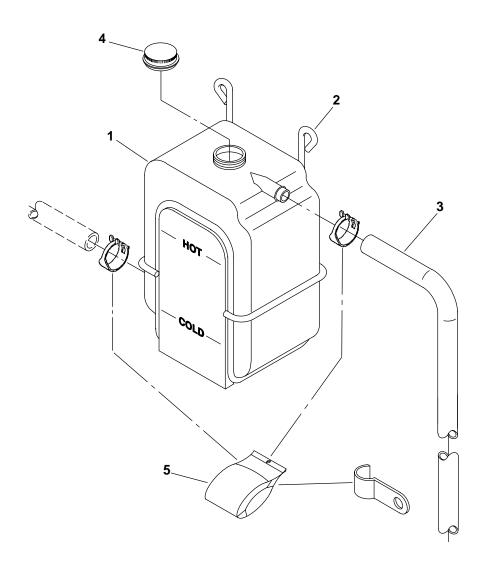
Pulley



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	185–5707	1	Pulley, Fan	5	511-0197	1	elt, "V" MC
2	184-0050	1	Pulley, Fan Drive				,
3	185-5709	1	Bolt, Flange				
4	185-2572	4	Bolt Flange	A W	/ARNING 4	MC - Are	MARINE CRITICA

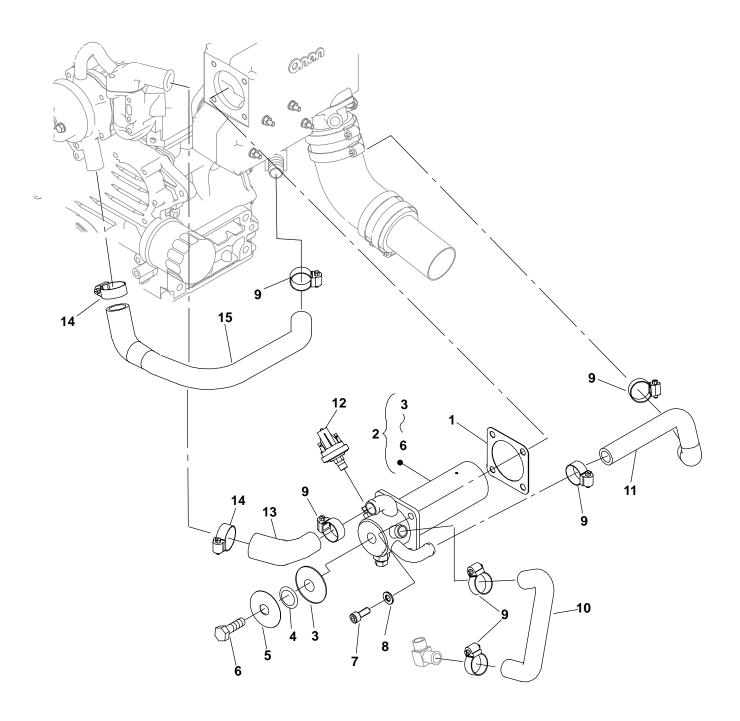
▲WARNING ◆ MC – Are MARINE CRITICAL and must comply with boating safety ignition protection, backfire, fire resistance, exhaust system integrity, or other requirements established by regulatory agencies, such as US Coast Guard, ABYO, and ISO. When MARINE CRITICAL parts are replaced for any reason, use Onan parts that are identified with the part numbers in this book.

Coolant Recovery



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	130-3574	1	Kit, Coolant Recovery	4	130-3572	1	Cap, Tank
1	130-3570	1	Tank, Coolant Recovery	5	130-3573	1	Hardware Package (Includes
2	130-3571	1	Hanger, Tank				Mounting Hardware)
3	503-1692	1	Hose (5/16 LD x 120" La)				,

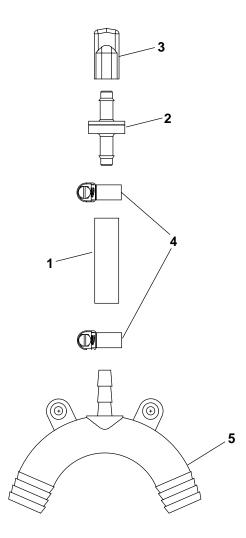
Heat Exchanger



Heat Exchanger

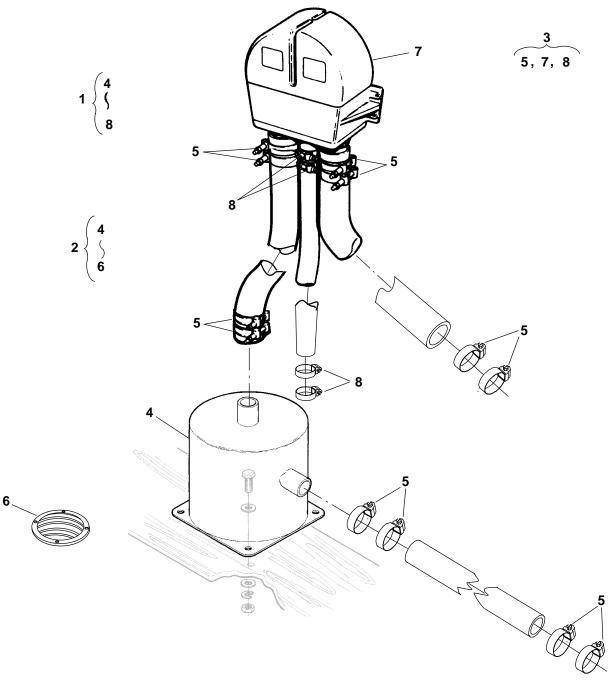
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
	130–5176	1	Kit, Cap (Includes Parts Marked *)	13 14	503–2160 503–1136	1 2	Hose, Coolant Clamp, Hose
1	130-5139	1	Gasket, Heat Exchanger	15	503-2161	1	Hose, Coolant
2	130–5138	1	Exchanger, Heat (Includes Gasket, O'Ring, Cover, and Screw)	mus	st comply v	with boa	Are MARINE CRITICAL and ting safety ignition protec-
3	130-5170	1	*Gasket, End Cover	tion	, backfire,	fire resi	stance, exhaust system in-
4	509-0351	1	*O'Ring	tegi	ity, or othe	r require	ements established by regu-
5	130-5169	1	*Cover, End	lato	ry agencie	s, such	as US Coast Guard, ABYO,
6	800-0317	1	*Screw, Hex Head (5/16-18)				NE CRITICAL parts are re-
7	725–1050	4	Screw, Socket, Head Cap (M8 x 20mm)	plac	ed for any	reason ,	use Onan parts that are iden- bers in this book.
8	526-0122	4	Washer, Flat (M8)		a with the	part man	ibers in this book.
9	503-1135	6	Clamp, Hose				
10	503-2162	1	Hose, Coolant	*	Dorto Individo	dia Haat	Evolunger Con Kit
11	503-2189	1	Hose, Coolant	·· –	Paris include	u iii neat	Exchanger Cap Kit.
12	309-0667	1	♦ Switch, Pressure MC				

Break Siphon Kit



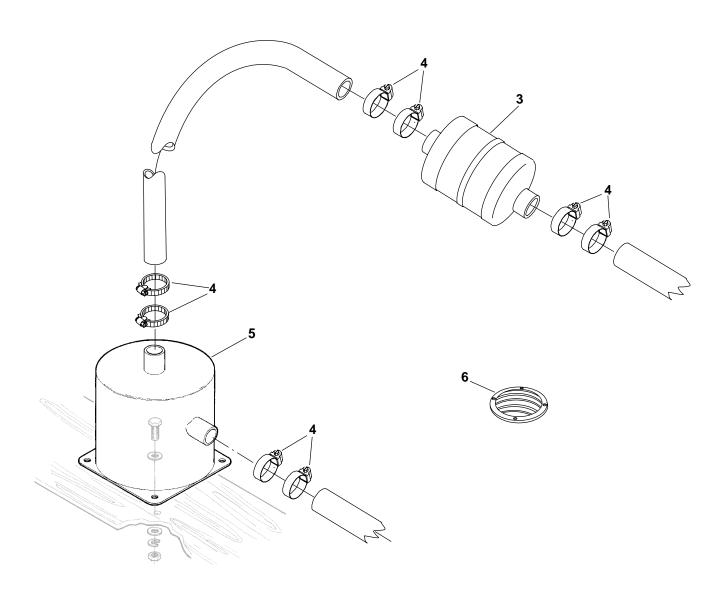
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	541-0876-02	1	Kit, Siphon Break	8	503-2396	1	*Hose, Coolant
1	503-2352	1	Hose, Coolant	9	503-2213	2	*Hose, Coolant
2	504-0223	1	Valve, Check	10	502-1383	1	*Union, Hose (3/4" x 3/4")
3	502-1425-02	2	Cap, Tube				
4	503-2309	1	Clamp, Hose		_		
5	502-1463	8	Connector, Hose			wn in Ass	sembly view are shipped loose in
6	503-0977	2	*Clamp, Hose		kit.		
7	155–1252	1	*Grommet				

Muffler/Water Separator



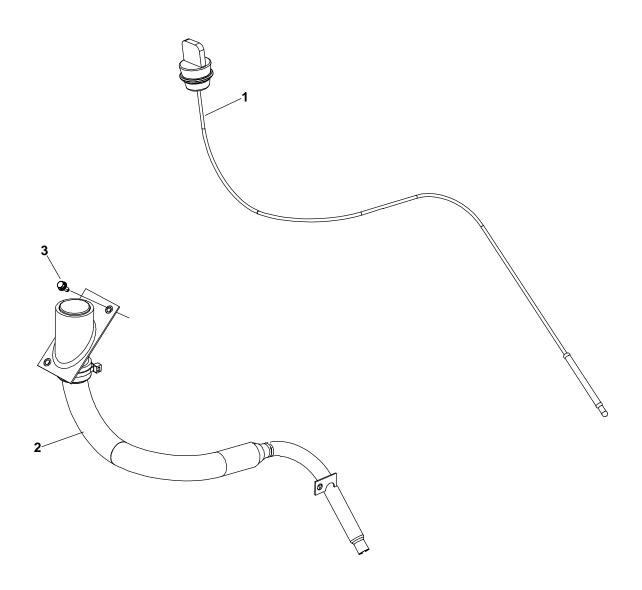
REF NO.	PART NO.	QTY USED	PART D DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	155–3217	1	Kit, Muffler/Separator (Includes Parts Marked *)	6 7	155–1002 155–3218		Strainer, Water Pickup Separator, Water (2")
2	155–2030	1	Kit, Muffler (Includes Parts Marked +)	8	503–1139	4 *•	Clamp, Hose (1-1/2")
3	155–3216	1	Kit, Water Separator (Includes Parts Marked •)				/Separator Kit.
4 5	155–2029	1	*+Muffler Clamp, Hose (2")		Parts Include Parts Include		Kit. Separator Kit.
	503–1142 503–1142	8 4	+ Muffler Kit • Separator Kit * Muffler/Separator Kit				
	503–1142	10	* Muffler/Separator Kit				

Muffler/Resonator



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	155–3147	1	Kit, Muffler (Includes Parts	5	155–2029	1	*Muffler
			Marked *)	6	155-1002	1	*Strainer, Slotted
2	155–3239	1	Kit, Resonator (Includes Resonator)				
3	155-3149	1	*Resonator (2")	* -	Parts Include	d in Marir	ne Muffler Kit.
4	503-1142	12	*Clamp, Hose				

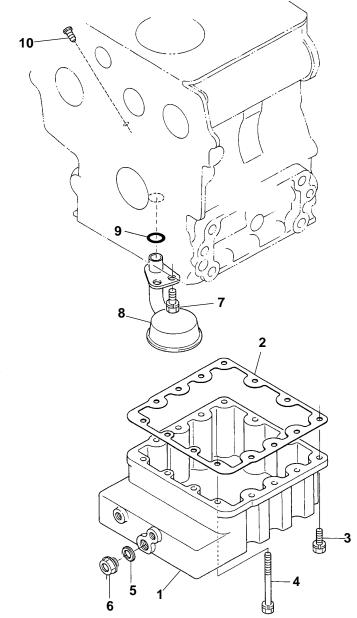
Oil Fill Tube

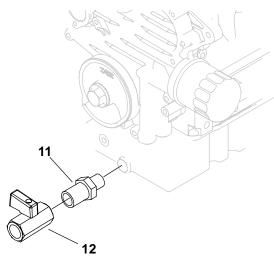


REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1 2	123–2167 123–2150 123–2152	1 1 1	Indicator Assy, Oil Indicator, Oil Tube, Oil
3	821–6006–0	1 2	Screw, Hex Head Sems (M6 x 1 x 16mm)

^{* -} All parts included in Assembly.

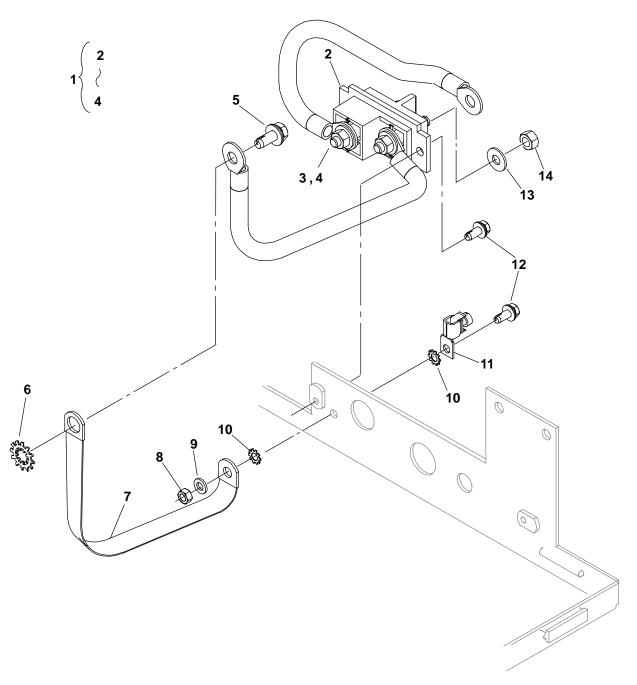
Oil Pan





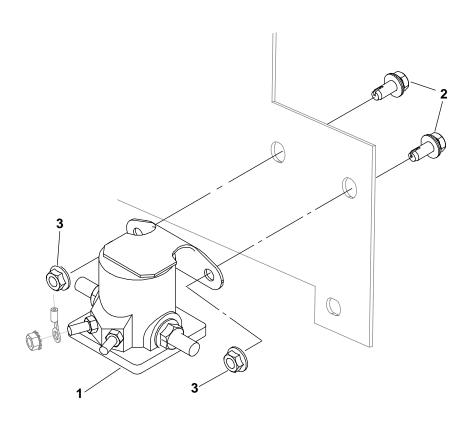
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	184-0047	1	Pan, Oil	7	185-6956	1	Bolt
2	184-0039	1	Gasket, Oil Pan	8	184-0048	1	Pickup, Oil
3	185-2389	10	Bolt	9	185-7421	1	O'Ring
4	184-0011	4	Bolt	10	505-2318	1	Plug, Oil Gauge
5	185-2343	1	Gasket	11	102-1485	1	Adapter, Oil Drain
6	517-0386	1	Plug	12	504-0206	1	Valve, Ball

Battery Harness



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	338-3987	1	Harness, Battery (Includes	8	860-2007	1	Nut, Hex (M6)
			Terminal Block, 2 Washers	9	526-2081	1	Washer,Flat
			2 Nuts, and Cables)	10	853-0013	2	Washer, Lock ET
2	332-3408	1	Block, Terminal	11	332-0142	1	Lug, Solderless
3	526-0054	2	Washer, Flat (5/16")	12	821-6006-01	3	Screw, Hex Head Sems
4	871-0025	2	Nut, Hex (.313-18)				(M6 x 1 x 16mm)
5	815-0586	1	Screw, Hex Head Cap	13	526-0054	2	Washer, Flat (5/16")
			(M10 x 1.25 x 16mm)	14	871-0025	2	Nut, Hex Brass (5/16-18)
6	856-0012	1	Washer, Lock ET				,
7	337-2785	1	Strap Bond				

Relay (Isolated Ground)

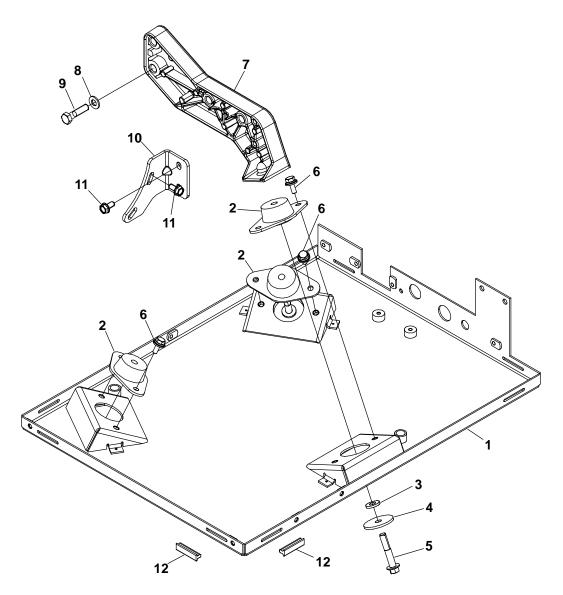


REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	300-5464	1	Kit, Isolated Ground (Includes Parts Listed Above and Water Temperature Sender Listed on Cylinder Head Page, and Oil Pressure Sender [with Hardware] Listed on Cylinder Block Page)
1	307-1617	1	♦ Relay MC
2	821-6006-0	01 2	Screw, Hex Head Sems (M6 x 16)
3	870-2065-	02 2	Nut, Hex Flange (M6)

▲WARNING ◆ MC – Are MARINE CRITICAL and must comply with boating safety ignition protection, backfire, fire resistance, exhaust system integrity, or other requirements established by regla-

tory agencies, such as US Coast Guard, ABYO, and ISO. When MARINE CRITICAL parts are replaced for any reason, use Onan parts that are identified with the part numbers in this book.

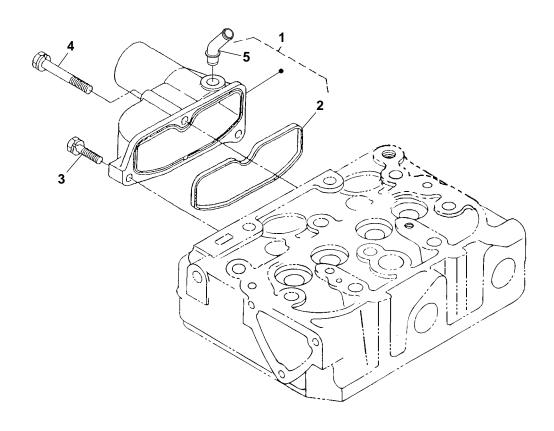
Drip Pan



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	403-4541-02	1	Pan, Drip	7	403–4605	1	Bracket, Engine Mount
2	402-0728-01	3	Isolator, Vibration	8	526-2120	3	Washer, Flat (M10)
3	526-0030	3	Washer, Flat (3/8")	9	800-3006	3	Screw, Hex Head Cap
4	526-0324	3	Washer, Flat (3/8")				(M10 x 1.25 x 40mm)
5	815-0842-09	3	Screw, Hex Head Thread Form	10	403-4635-04	1	Bracket, Engine Generator
			(M10 x 1.5)	11	815-0709-01	4	Screw, Hex Head Thread Form
6	821-6003-01	6	Screw, Hex Head Sems				(M8 x .25 x 18mm)
			(M8 x 1.25 x 16mm)	12	405-6776	8	Seal, Enclosure

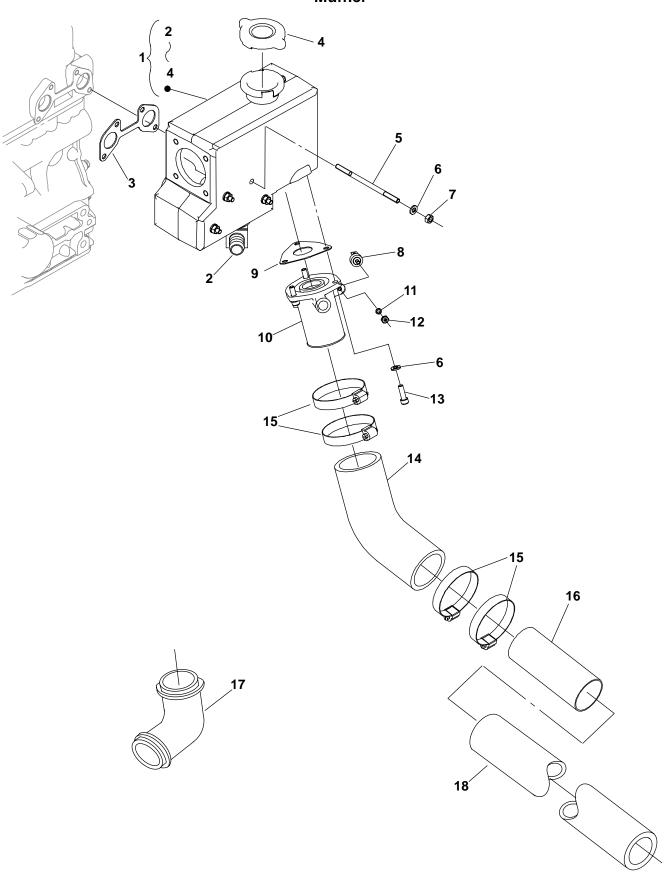
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Inlet Manifold



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	154-3205	1	Manifold Assy, Inlet (Includes	4	185–5833	1	Bolt
			Gasket)	5	123-2300	1	Tube, Breather
2	185-5335	1	Gasket, Inlet Manifold				
3	185-2389	2	Bolt				

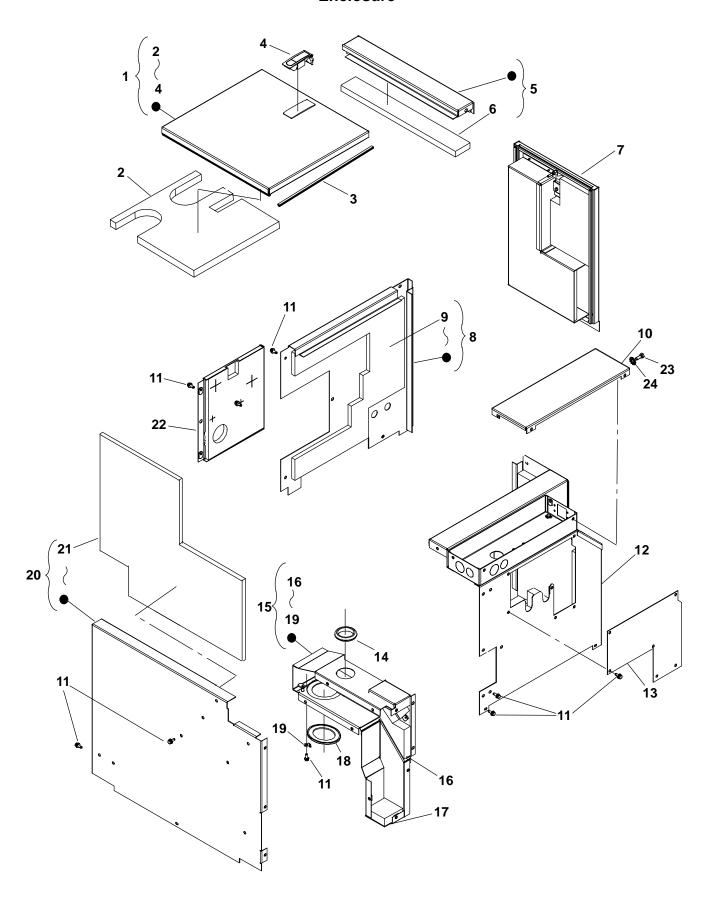
Muffler



Muffler

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	541-0599	1	Kit, Exhaust (Part Included Marked *)	13	802–2068	3	Screw, Socket, Head (M6 x 1 x 20mm)
1	154-3073-01	1	◆ Manifold Assy, Exhaust	14	503-2177	1	Hose, Exhaust
			(Includes Filler Neck and	15	503–1142	4	Clamp, Hose
			Elbow) MC	16	155–4065	1	Tube, Exhaust
2	502-1338	1	Elbow	17	155–2033	1	Elbow, 90° Exhaust (2")
3	185-6851	1	◆ Gasket, Exhaust Manifold MC	18	503–1353	1	Hose, Exhaust (2" x 10')
4	130-3721	1	Cap, Radiator	A w	ADNING	MC A	Are MARINE CRITICAL and
5	520-1021	4	♦ Stud MC				ting safety ignition protec-
6	740-1004	7	♦ Washer, Flat (M6) MC				
7	862-0026-54	4	♦ Nut, Hex (M6 x 1) MC				stance, exhaust system in-
8	309-0597-01	1	◆ Switch, Exhaust Temperature MC	lato	ry agencie	s, such a	ments established by regu- as US Coast Guard, ABYO,
9	155-3061	1	♦ Gasket, Exhaust MC				NE CRITICAL parts are re-
10	154-3163	1	♦ Mixer, Exhaust MC				use Onan parts that are iden-
11	850-0025	1	♦ Washer, Split Lock (#8) MC	title	a with the	part num	bers in this book.
12	860-0008	1	♦ Nut, Hex (#8–32) MC				

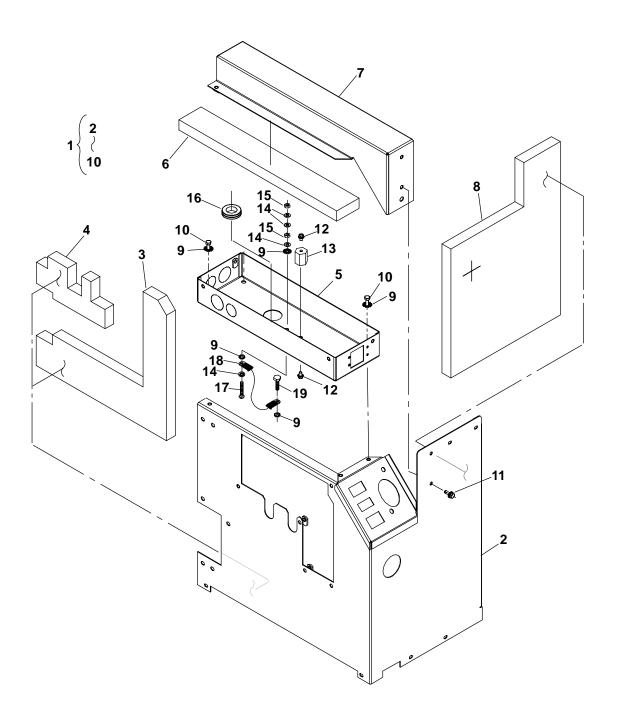
Enclosure



Enclosure

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	405-6730	1	Cover, Enclosure (Includes				Components)
			Insulation, Seal, and Latch)	13	405-8535-03	1	Cover, Control Panel Access
2	405-6751	1	Insulation	14	508-0051	1	Grommet
3	405-6693	1	Seal (5')	15	405-6728	1	Duct, Air Inlet (Includes Parts
4	405-5884	1	Latch				Marked *)
5	405-6774	1	Support, Top (Includes	16	405-6759	1	*Insulation
			Insulation)	17	405-6755	2	*Insulation
6	405-6775	1	Insulation	18	509-0359	1	*Seal, Brush
7	_		Panel, Service (See Service/	19	405-6769-02	3	*Retainer, Seal
			Exhaust Panel Page for Components)	20	405–6716	1	Panel, Side (Includes Insulation)
8	405-6767	1	Panel, Side (With Service Door)	21	405-6752	1	Insulation
			(Includes Insulation)	22	_	1	Cover, Side Panel Access
9	405-6766	1	Insulation				(See Service / Exhaust Panel
10	405-6713-03	1	Cover, Control Box				Page for Components)
11	821–6006–01	40	*Screw, Hex Head Sems (M6 x 1 x 16mm)	23	800–6033	4	Screw, Hex Head Cap (M6 x 1.0 x 16mm)
12	_		Panel, Control (See Control Box Begin Spec B Page for	24	856-0006	4	Washer, ETIT Locking (1/4")

Control Box

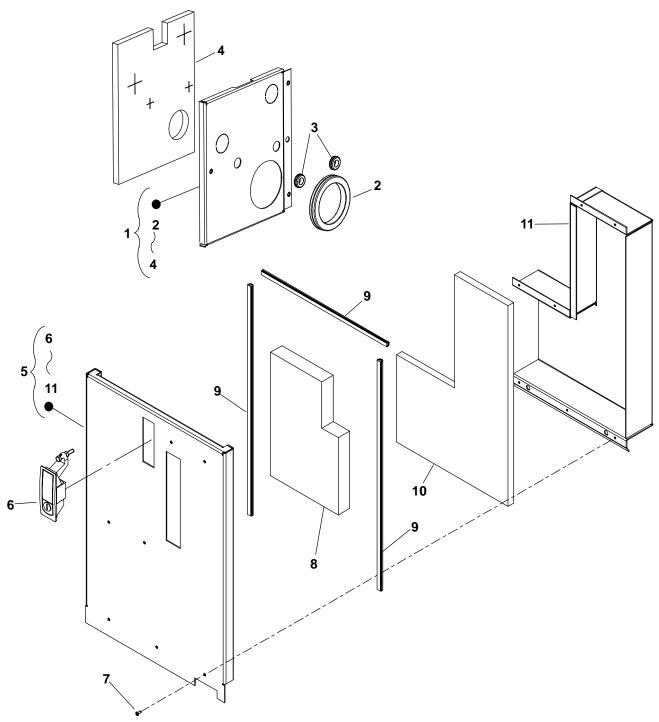


Control Box

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	405-8534	1	Panel Assy, Control (Includes Parts Marked *)	17	810–0155	1	Screw, Round Head (.25–20UNC x 1.25")
2	405-8532-03	1	*Panel, Control)	18	337-2953	1	♦ Strap, Bond MC
3	405-6742	1	*Insulation	19	718-1020	1	Screw, Hex Head Cap
4	405-8541	1	*Insulation				(M6 x 1 x 16m)
5	405-6727-03	1	*Box, Control				,
6	405-6750	1	*Insulation				
7	405-6734-03	1	Cover, Enclosure				Are MARINE CRITICAL and
8	405-6749	1	Insulation	mus	st comply v	with boa	ating safety ignition protec-
9	856-0006	11	Washer, EIT Lock (1/4")	tion	, backfire,	fire res	istance, exhaust system in-
10	800–6033	4	*Screw, Hex Head Sems (M6 x 1 x 16mm)	_	• .	•	ements established by reguas US Coast Guard, ABYO,
11	821–6006–01	2	*Screw, Hex Head Sems Stainless (M6 x 1 x 16mm)	and	ISO. Whe	n MARI	NE CRITICAL parts are re- use Onan parts that are iden-
12	821–0008	2	Screw, Lock Head (1/4–20 x 5/16")	•	•		nbers in this book.
13	332-2370	1	Standoff, Insulator				
14	526-0052	4	Washer, Flat (1/4")				
15	871-0016	2	Nut, Hex (.25-20UNC)	* –	Parts Include	d in Cont	rol Cover.
16	508-0117	1	Grommet (1")				

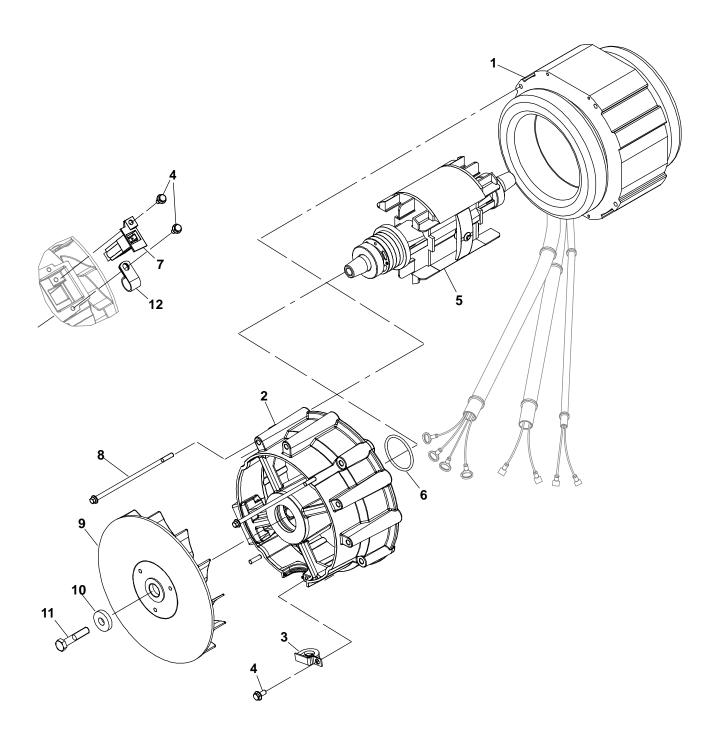
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Service/Exhaust Panel



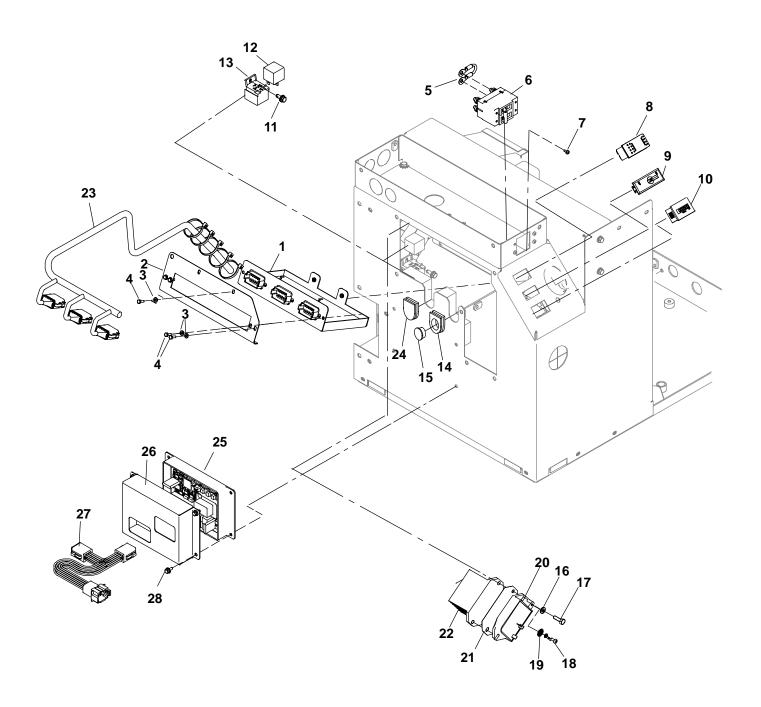
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	405-6721	1	Cover, Side Panel Access	7	818-0194	7	*Rivet, Pop
			(Includes Grommets and	8	405-6757	1	*Insulation
			Insulation)	9	405-6693	1	*Seal, Enclosure (3.8ft)
2	508-1095	1	Grommet, Rubber	10	405-6758	1	*Insulation
3	508-0021	2	Grommet	11	405-6753-02	1	*Duct, Exhaust
4	405-6761	1	Insulation				
5	405–6718	1	Panel, Service (Includes Parts Marked *)	* _	Parts Included	in Servi	ce Panel.
6	406-0961	1	*Latch, Enclosure				

Generator



Generator

REF NO.		QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	220-4610-05	1	◆ Assy, Stator Wound (Includes Leads T1–T4, Q1, Q50, Q60 and B1–B2) MC	10 11	526–0017 800–2091	1 1	Washer, Flat Screw, Hex Head Cap (M10 x 1.5 x 50mm)
2	211-0521	1	♦ Endbell MC	12	332–1356	1	Clamp, Loop (3/4")
3	508-1167	1	Grommet	AW	ARNING	MC _ /	Are MARINE CRITICAL and
4	815-0753	3	◆ Screw, Locking Flange MC				ting safety ignition protec-
5	201–3607–03	1	◆ Assy, Rotor (Includes Excitor Hub Drive and Rotor Coil) MC	tion	, backfire,	fire resi	stance, exhaust system in-
6	509-0196	1	O'Ring				ements established by regu-
7	212–1303	1	◆ Block, Brush (Includes Brushes and Springs) MC	and	ISO. Whe	n MARII	as US Coast Guard, ABYO, NE CRITICAL parts are re-
8	815-0927-01	4	Bolt, Stator Mounting				use Onan parts that are iden-
9	205-0300	1	Fan, Generator	tifie	d with the	part num	nbers in this book.

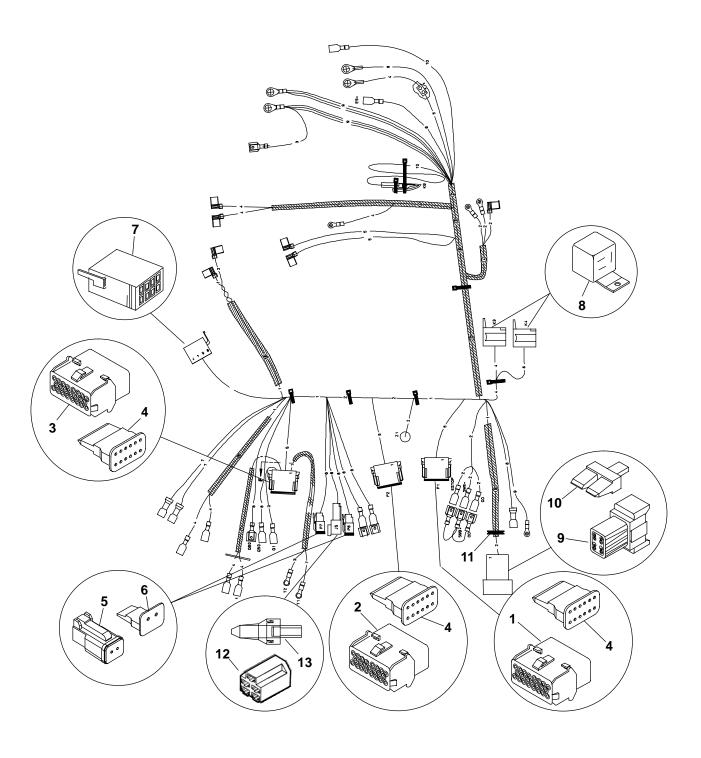


Control

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	541–1195–01	1	Kit, PCB (J1939 NIM)(Includes PCB, Cover, Harness and Screws)	17 18	815–0974–04 815–0792–03		Screw, Hex Head Cap (M6 x 20) Screw, Pan Crescent Head (M4 x 10)
	541–1195–02	1	Kit, PCB (Smartcraft NIM) (Includes PCB, Cover, Harness and Screws)	19 20	856–0002 305–1006	1 1	Washer, ÉIT ◆ Regulator, Voltage MC (12V)
1	327-1450	1	♦ Control, PCB MC	21	363-0205	1	Pad, Heatsink
2	319-4332-03	1	Plate, Control Box	22	305-0995	1	Heatsink
3	526-2050	6	Washer, Flat (M4)	23	338-4585	1	♦ Harness, Genset (Includes
4	800-3042	6	Screw, Hex Head Machine				Brush Block and Cover) MC
			(M4 x 10)	24	508-1105-01	1	Grommet, Remote
5	526-2081	1	Lead, Circuit Breaker	25			♦ PCB (NIM) MC
6	320-1666-01	1	◆ Breaker, Circuit (20A, 2 Pole)		277-1444-01	1	J1939 ´
			(Uses 1/4–28 Nuts for		277-1444-02	1	Smartcraft*
			Leads) MC	26	319-5748-03	1	Cover, (NIM)
7	815-0550-01	4	Screw, Cross Recessed ET	27	338-4491	1	Harness, Accessory
			(#6-32 x .375")	28	821-6001-01	4	Screw, Hex Head Sems
8	308–1101	1	◆ Switch, Rocker (SPDT) (12V) MC				(M5 x .8 x 10mm)
9	320-2315	1	◆ Breaker, Circuit MC	A 10	ADNING . I	MC	Are MARINE CRITICAL and
10	302-2048	1	◆ Hourmeter MC				
11	821–6006–01	4	Screw, Hex Head Sems (M6 x 1 x 16mm)				ating safety ignition protecistance, exhaust system in-
12	307-2767	1	♦ Relay, SPDT (12V) MC	tear	itv. or other	reauir	ements established by regu-
13	323-1563	AR	Socket, Relay (K3) (Part of	_	• .	•	as US Coast Guard, ABYO,
14	508-1105	1	Control Harness Listed on Separate Page) Grommet (Part of Control	and plac	ISO. When ed for any re	MARI ason ,	NE CRITICAL parts are re- use Onan parts that are iden-
15 16	517–0136 526–2081	1 3	Harness Listed on Separate Page) Plug, Hole Washer,Flat	une	a with the pa	art nur	nbers in this book.

^{*}SmartCraft is a trademark of the Brunswick Corporation.

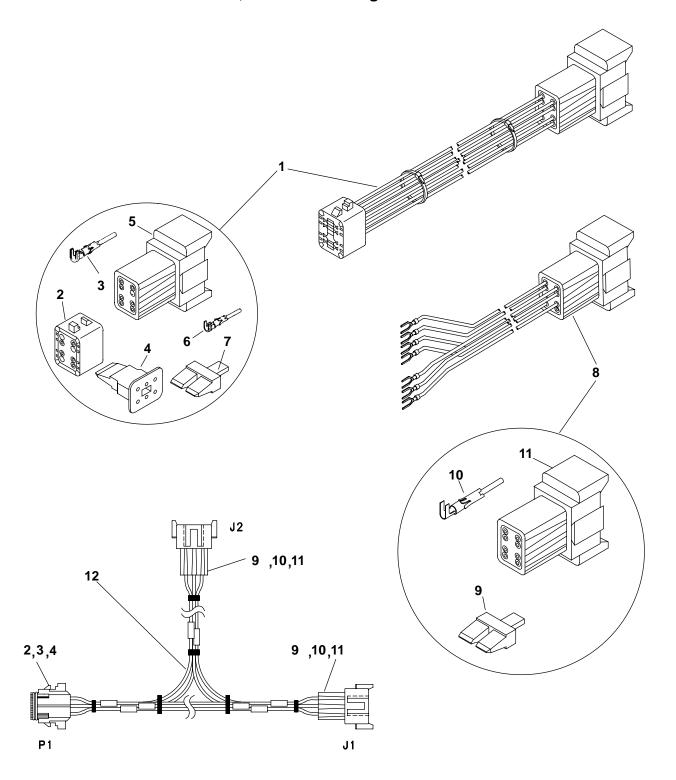
Control Harness



Control Harness

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	338-4625	1	◆ Harness, Control (Includes Cover Brush Block) MC	11	-	1	Grommet (See Control Page for Part Number)
1	323-1582-06	1	Plug, Black (12 Pin) (P1)	12	323-1992	1	Terminal, Receptacle (J5)
2	323-1582-07	1	Plug, Gray (12 Pin) (P2)	13	323-1505	1	Connector, Receptacle (J5)
3	323-1582-05	1	Plug, Green (12 Pin) (P3)				
4	323–1583	3	Wedge, Plug (12 Pin) (P1, P2, P3)				Are MARINE CRITICAL and
5	323-1504	2	Connector, Plug (2 Pin) (P6, P7)	mus	st comply v	with boa	ting safety ignition protec-
6	323-1500	2	Wedge (P6, P7)	tion	, backfire,	fire resi	stance, exhaust system in-
7	308-1019	1	Connector, Switch (S4)				ements established by regu-
8	_	2	Socket, Relay (K3) (See Control Page for Part Number)	lato	ry agencies	s, such a	as US Coast Guard, ABYO,
9	323–1542	1	Connector, Receptacle (8 Pin) (J4)				NE CRITICAL parts are re- use Onan parts that are iden-
10	323-1544	1	Wedge, Receptacle (J4)	tifie	d with the	part num	bers in this book.

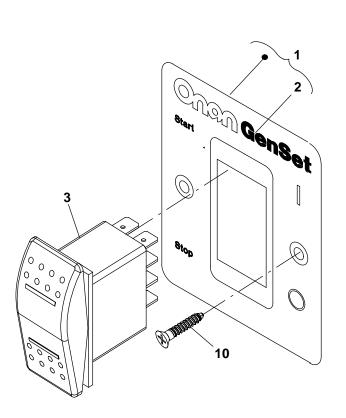
Extension, Junction and Pigtail Harnesses

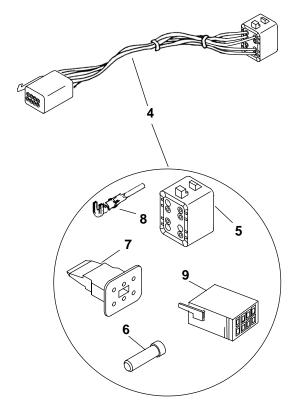


Extension, Junction and Pigtail Harnesses

REF NO.	PART NO.	QTY USE	PART DESCRIPTION	REF NO.	PART NO.	QTY USE	
1			Harness, Extension (Reaches From Control Harness to Remote Panel Harness or Customer Interface Pigtail Harness) (Includes	8	338–4017	1	Harness, Pigtail (Customer Interface) (8") (Reaches from Customer Extension Harness to Remote Panel Harness) (Includes Parts Marked +)
			Parts Marked #)	9	323-1544	1	°+Wedge, Lock Receptacle (8 Pin)
	338-3167	1	15 feet (4.5 meters)	10	323-1491	AR	°+Terminal, Pin
	338-3168	1	25 feet (7.6 meters)	11	323-1542	1	°+Housing, Receptacle (8 Pin)
	338-3169-00	1	45 feet (13.7 meters)	12	338-4016	1	Harness, "Y" Junction (8" x 4")
	338-3169-01	1	75 feet (22.8 meters)				(Reaches from Extension
	338-3169-02	1	100 feet (30.4 meters)				Harness to two Remote
	338-3169-03	1	150 feet (45.6 meters)				Panel Harnesses) (Includes
2	323-1541	1	°#Plug (8 Pin)				Parts Marked °)
3	323-1492	8	°#Terminal, Socket				·
4	323-1543	1	°#Wedge, Plug (8 Pin)				
5	323-1542	1	#Receptacle (8 Pin)				ension Harness.
6	323-1491	8	#Terminal, Pin			•	ail (Customer Interface) Harness.
7	323-1544	1	#Wedge, Receptacle (8 Pin)	° –	Parts Include	d in Jun	ction Harness.

Remote Control Panel (w/Switch)



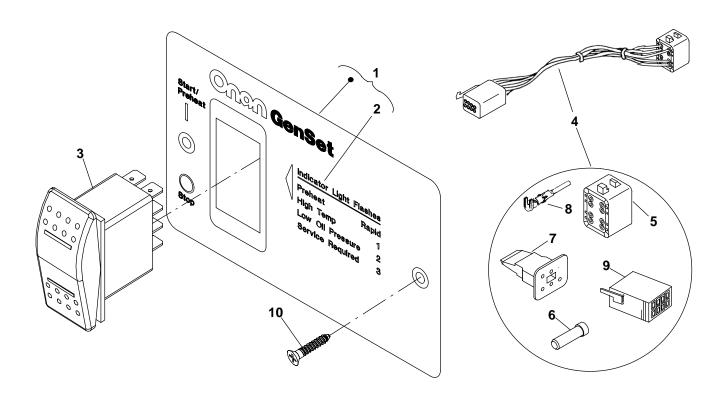


REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION
1 2 3 4	300–5899–01 319–2339–01 98–8081 308–1101 338–3988	1 1 1 1	 ◆ Kit, Remote Panel MC Panel, Remote (Includes Label) Label, Panel (Start/Preheat) ◆ Switch, Rocker MC ◆ Harness, Remote Panel MC (Reaches From Extension Harness to Remote Panel) (Includes Plugs, Wedge and Pin)
5	323–1541	1	Plug (8 Pin) (J4) Plug, Connector Wedge, Plug (8 Pin) Pin, Contact
6	323–1591	3	
7	323–1543	1	
8	323–1492	5	

REF NO.	PART NO.	QTY USED	PART DESCRIPTION
9	308-1019	1	Connector, Switch
10	815-0910	2	Screw, Wood (#6 x 1)

▲WARNING ◆ MC – Are MARINE CRITICAL and must comply with boating safety ignition protection, backfire, fire resistance, exhaust system integrity, or other requirements established by regulatory agencies, such as US Coast Guard, ABYO, and ISO. When MARINE CRITICAL parts are replaced for any reason, use Onan parts that are identified with the part numbers in this book.

Remote Control Panel (w/Switch)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1 2 3 4	300-5725-01 319-4996 98-8081 308-1101 338-3988	1 1 1 1	 ◆ Kit, Remote Panel MC Panel, Remote (Includes Label) Label, Panel (Start/Preheat) ◆ Switch, Rocker MC ◆ Harness, Remote Panel MC (Reaches From Extension Harness to Remote Panel) (Includes Plugs, Wedge and Pin) 	mus tion tegs lato	st comply was to comply was to comply with the complete t	with boa fire resis r require s, such a	Connector, Switch Screw, Wood (#6 x 1) Are MARINE CRITICAL and ting safety ignition protectance, exhaust system inments established by regulas US Coast Guard, ABYO, NE CRITICAL parts are re-
5	323-1541	1	Plug (8 Pin) (J4)				-
6	323–1591	3	Plug, Connector	•	•	-	use Onan parts that are iden-
7	323-1543	1	Wedge, Plug (8 Pin)	tifie	d with the	part num	bers in this book.
8	323-1492	5	Pin, Contact				

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Kits/Labels

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	100-3478-08	1	Kit, Cruise (Includes Parts		185–5335	1	+Gasket, Inlet Manifold
		-	Marked *)		420-0577	1	+Wrench, Oil Filter
	149-2106	2	*Filter, Fuel/Water Separator		185–5348	1	+Seal, Valve Stem
	185-7444	2	*Filter, Oil				
	132–0415	2	*Kit, Sea Water Pump Small Service (Includes Impeller and		541-0941-01	1	Kit, Remote Switch Harness
			O'Ring Listed on Sea Water		185-5528	1	+Gasket, Head Cover
			Pump Page)		185-6248	1	+O'Ring
	511-0197	1	*Belt, "V"		185-7426	1	+O'Ring
	417-0223	1	*Box, Cruise Kit		184-0019	1	+O'Ring
			•		184-0017	1	+O'Ring
	149–2073	1	Kit, Fuel Filter		185–2410	1	+Gasket, Oil Gauge
	184-0051	1	Kit, Gasket (Includes Parts		98-8086	1	Label, Warning
			Marked +)		98-7871	1	Label, Warning
	184-0025	1	+Gasket, Cylinder Head		98-8372	1	Label, Warning (Service)
	185-7382	1	+Gasket, Gearcase		98-4798-01	1	Label, Warning
	185-5438	1	+Gasket Bearing Case		98-8371	1	Label, Information (DC)
	185-7383	1	+Gasket		98-8374	1	Label, Information
	185-6853	1	+Gasket, Muffler		98-7870	1	Label, Information
	185-6851	1	+Gasket				(Reconnection)
	185-5413	1	+Gasket, Oil Pump		98-8373	1	Label, Information (Connection)
	185-6580	1	+Gasket, Fuel Pump		98-8087	1	Label, (No Step)
	185-7080	1	+Gasket Control Plate		98-6995	1	Label, Warning
	185-5720	1	+Gasket Water Flange		98-7850	1	Label, Onan e-QD
	184-0036	1	+Gasket, Water Pump		98-7472	1	Label, Warning (Fire)
	185-2268	2	+Gasket, Thermostat		98-8187	1	Label, Information
	184-0037	1	+Gasket				
	185-5513	1	+Gasket, H/M Gearcase				
	185-2095	1	+O'Ring				
	184-0015	3	+O'Ring		Parts Included		
	185-5410	1	+Seal, Oil (Front)		Parts Included		
	185-5437	1	+Seal, Oil	# -	Parts Included	ın Labe	l Kit.

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